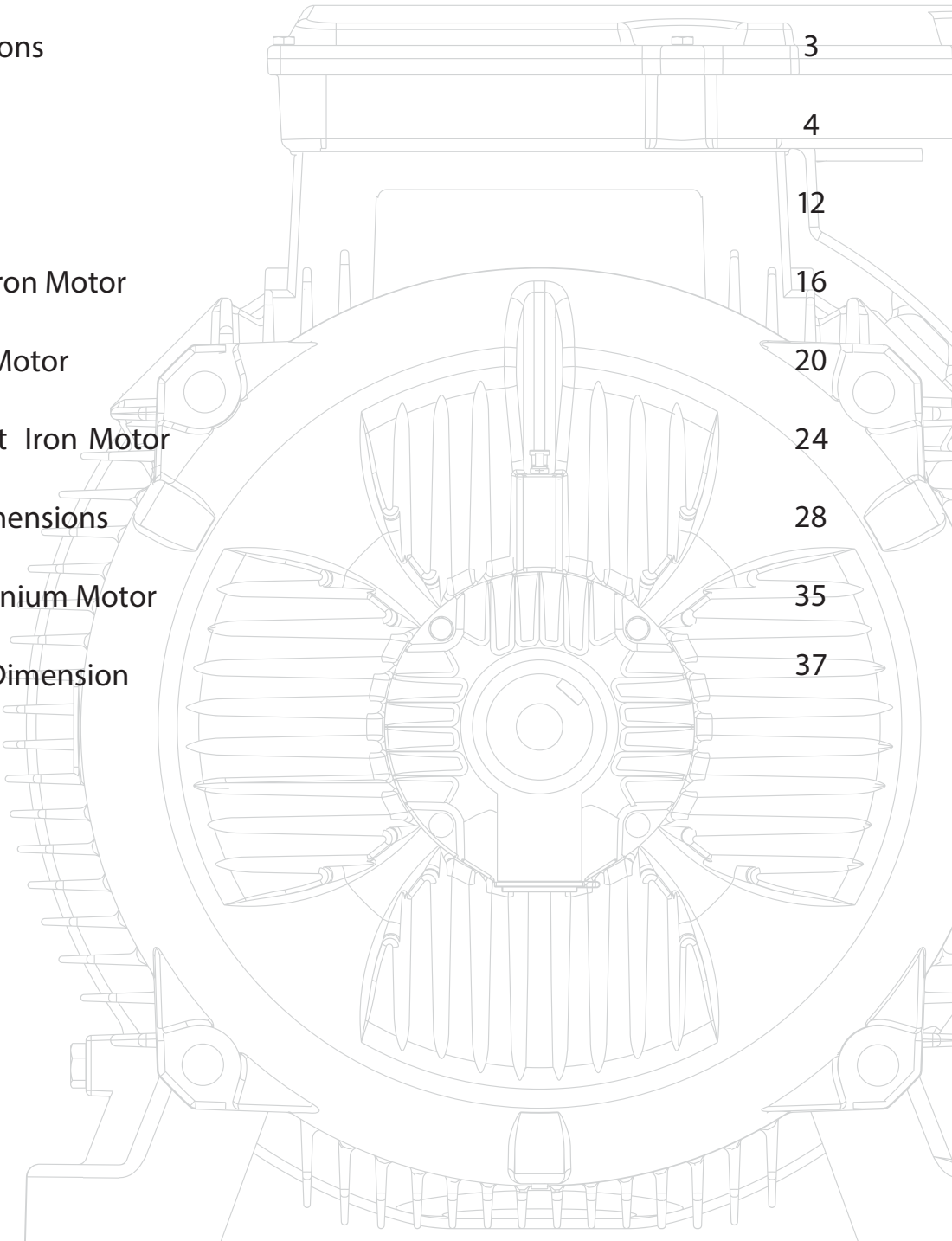


Transmax Transmission



Electric Motor

|                                   |    |
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| IE3 Premium Eff. Cast Iron Motor  | 16 |
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# Introduction

Transmax is a time-tested brand that supplies variety of engineering transmission components designed to increase both uptime and productivity. Each of our brands brings years of time-tested reliability and proven performance results. Together they deliver a product line unparalleled in its breadth.

## Induction Motor

With **tmx** straightforward, robust design, these high quality motors offer extensive potential for modification. They are available with standard variants, ensuring they can be used in wide range of industrial applications. Most General performance motors are stocked both centrally and locally for global off-the-shelf availability and fast delivery worldwide.

## Gear / Reducer

Wide range of ratio and type of reduction gear to suit industrial application needs. Quality consistency is our promises to customer. With years of experience gained, we are capable to provide appropriate transmission solution to maximized cost effectiveness of our client machine.

## Taper Lock Pulley

TRANSMAX Taper Bushing Pulleys have been re-designed to ensure suitability for the demands of modern industry. The new design incorporates advantages of modern materials to give the optimum weight strength ratio in the finished pulleys. TRANSMAX Taper Bushing Pulleys are produced with accuracy and consistency of form and are suitable for use on drives with belt speed up to 40 meters per second.

## Bearing

Industrial and Automotive bearings which are market relevant, ensure quality manufacturing products, wide range of ready stock to fulfil the market demand. We have unparalleled expertise in the distribution of bearings products which is all available from one single source. We do provide trade, OEM and aftermarket industries. Your need, we deliver.

## Chain Couplings

TRANSMAX chain coupling is a flexible coupling of simple design consisting of a double strand chain coupled with a pair of sprockets. It is simple, compact and has high torque capacity that is normally in excess of the torque transmitted by shaft.

## Variable Speed Drive (Frequency Inverter)

Artemis series variable speed drive features excellent drive control performance with V/F and sensorless vector control (SVC) technology, which provides efficient solution for most types of variable speed drive applications.

# Standards & Regulations

The Motors comply with the relevant standards and regulations, especially:

| Title                                                                                   | IEC        | EU<br>CENELES | D<br>DIN/VDE      | I<br>CEI/UNEL        | GB<br>BS          | F<br>NFC         | E<br>UNE          |
|-----------------------------------------------------------------------------------------|------------|---------------|-------------------|----------------------|-------------------|------------------|-------------------|
| <b>Electrical</b>                                                                       |            |               |                   |                      |                   |                  |                   |
| General stipulations for electrical machines                                            | 60034-1    | EN 60034-1    | DIN EN 60034-1    | CEI EN 60034-1       | 4999-1<br>4999-69 | 51-200<br>51-111 | UNE EN 60034-1    |
| Rotating electrical machines: methods for determining losses and efficiency using tests | 60034-2    | HD 53 2       | DIN EN 60034-2    | CEI EN 60034-2       | 4999-34           | 51-112           | UNE EN 60034-2    |
| Terminal markings and direction of rotation of rotating electrical machines             | 60034-8    | HD 53 8 S4    | DIN VDE 0530-8    | CEI 2-8              | 4999-3            | 51-118           | 20113-8-96        |
| Starting performance                                                                    | 60034-12   | EN 60034-12   | DIN EN 60034-12   | CEI EN 60034-12      | 4999-1 12         |                  | UNE EN 60034-12   |
| Standard voltages                                                                       | 60038      | HD 472 S1     | DIN IEC 60038     | CEI 8-6              |                   |                  |                   |
| Insulating materials                                                                    | 60085      |               | DIN IEC 60085     | CEI 15-26            |                   |                  |                   |
| <b>Mechanical</b>                                                                       |            |               |                   |                      |                   |                  |                   |
| Dimensions and output ratings                                                           | 60072      |               |                   | UNEL 131 13          |                   |                  |                   |
| Mounting dimensions and relationship frame sizes-output rating, IM B3                   | 60072      | HD 231        | DIN 42673-1       | UNEL 131 13          | 4999-10<br>51-110 | 51-105<br>51-104 | 201061/26<br>1980 |
| Mounting dimensions and relationship frame sizes-output ratings, IM B5                  | 60072      | HD 231        | DIN 42677-1       | UNEL 131 17          |                   | 20106-2-74       |                   |
| Mounting dimensions and relationship frame sizes-output rating, IM B14                  | 60072      | HD 231        | DIN 42677-1       | UNEL 131 18          | 4999-10<br>51-110 | 51-105<br>51-104 | 20106-2-IC-80     |
| Cylindrical shaft ends for electric motors                                              | 60072      | HD 231        | DIN 784-3         | UNEL 13502           | 4999-10           | 51-111           |                   |
| Degrees of protection                                                                   | 60034-5    | EN 60034-5    | DIN IEC 60034-5   | CEI EN 60034-5       | 4999-20           | EN 60034-5       | 20111-5           |
| Methods of cooling                                                                      | 60034-6    | EN 60034-6    | DIN EN 60034-6    | CEI EN 60034-7       | 4999-21           |                  | EN 60034-6        |
| Mounting arrangements                                                                   | 60034-7    | EN 60034-7    | DIN EN 60034-7    | CEI EN 60034-7       | 4999-22           | 51-117           | EN 60034-7        |
| Noise limits                                                                            | 60034-9    | EN 60034-9    | DIN EN 60034-9    | CEI EN 60034-9       | 4999-51           | 51-119           | EN 60034-9        |
| Mechanical vibration                                                                    | 60034-14   | EN 60034-14   | DIN EN 60034-14   | CEI EN 60034-14      | 4999-50           | 51-111           | EN 60034-14       |
| Mounting Flanges                                                                        |            |               | DIN 42948         | UNEL 13501           |                   |                  |                   |
| Tolerances of mounting and shaft extensions                                             |            |               | DIN 42955         | UNEL 13501/<br>13502 |                   |                  |                   |
| Classification of environmental conditions                                              | 600721-2-1 |               | DIN IEC 60721-2-1 | CEI 75-1             |                   |                  |                   |
| Mechanical vibration; balancing                                                         | ISO 8821   |               | DIN ISO 8821      |                      |                   |                  |                   |

# Conditions of Installations

The Motors are designed for operation at altitudes  $\leq 1000$  m above sea-level and at ambient temperatures of up to 40° C. Exceptions are indicated on the rating plate.

Permissible temperature rises to various standards

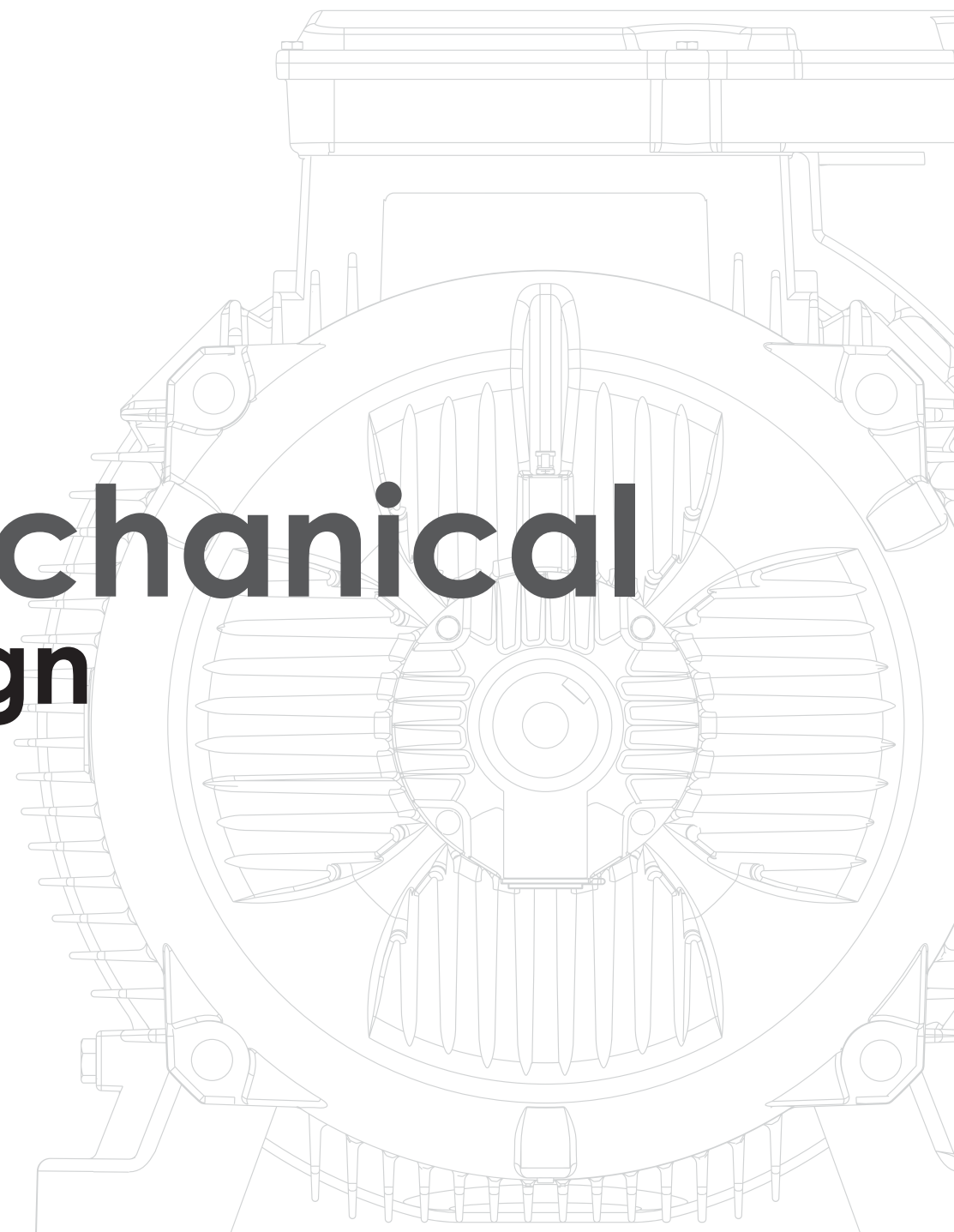
| Standard/Regulation                        | Temperature of coolant<br>°C | Permissible temperature rise in K<br>(measured by resistance method)<br>Temperature class |                  |     |
|--------------------------------------------|------------------------------|-------------------------------------------------------------------------------------------|------------------|-----|
|                                            |                              | B                                                                                         | F                | H   |
| VDE 0530 part 1                            | 40                           | 80                                                                                        | 105              | 125 |
| International IEC 34-1                     | 40                           | 80                                                                                        | 105              | 125 |
| Britain BS 2613                            | 40                           | 80                                                                                        | 105              |     |
| Canada CSA                                 | 40                           | 80                                                                                        | 105              |     |
| USA NEW A and ANSI                         | 40                           | 80                                                                                        | 105              |     |
| Italy CEI                                  | 40                           | 80                                                                                        | 105              |     |
| Sweden SEN                                 | 40                           | 80                                                                                        | 105              |     |
| Norway NEK                                 | 40                           | 80                                                                                        | 105              |     |
| Belgium NBN                                | 40                           | 80                                                                                        | 105              |     |
| France NF                                  | 40                           | 80                                                                                        | 105              |     |
| Switzerland SEV                            | 40                           | 80                                                                                        | 105              |     |
| India IS                                   | 40                           | 80                                                                                        | -                |     |
| Germanischer Lloyd <sup>1)</sup>           | 45                           | 75                                                                                        | 90               |     |
| American Bureau Of Shipping <sup>1)</sup>  | 50                           | 70                                                                                        | 95               |     |
| Bureau Veritas <sup>1)</sup>               | 45                           | 70                                                                                        | 100              |     |
| Norske Veritas <sup>1)</sup>               | 45                           | 70                                                                                        | 90 <sup>2)</sup> |     |
| Lloyds Register <sup>1)</sup>              | 45                           | 70                                                                                        | 90               |     |
| Registro Italiano Navale <sup>1)</sup>     | 45                           | 70                                                                                        | 90               |     |
| Korean Register <sup>1)</sup>              | 50                           | 70                                                                                        | 90               |     |
| China Classification Society <sup>1)</sup> | 45                           | 75                                                                                        | 95               |     |

on request

1) Classification societies for marine motors

2) Only with special approval





# Mechanical Design

# Mechanical Design

## Degrees of protection

Degrees of protection for mechanical machines are designated in accordance with IEC 60034-5 by the letters **IP** and two characteristic numerals.

First numeral: Protection against contact and ingress of foreign bodies

Second numeral:  
Protection against ingress of water

| IP | Description                                                                                                  | IP | Description                                                                                                  |
|----|--------------------------------------------------------------------------------------------------------------|----|--------------------------------------------------------------------------------------------------------------|
| 0  | No special protection                                                                                        | 0  | No special protection                                                                                        |
| 1  | Protection against solid foreign bodies larger than 50 mm<br>(Example: inadvertent contact with the hand)    | 1  | Protection against vertically falling water drops (condensation)                                             |
| 2  | Protection against solid foreign bodies larger than 12 mm<br>(Example: inadvertent contact with the fingers) | 2  | Protection against dropping water when inclined by up to 15°                                                 |
| 3  | Protection against solid foreign bodies larger than 2.5 mm<br>(Example: Wires, tools)                        | 3  | Protection against waterspray at up to 60° from vertical                                                     |
| 4  | Protection against solid foreign bodies larger than 1 mm<br>(Example: Wires, bands)                          | 4  | Protection against water splashed from any direction                                                         |
| 5  | Protection against dust<br>(harmful deposits of dust)                                                        | 5  | Protection against water projected by a nozzle from any direction                                            |
| 6  | Complete protection against dust.<br>Is not described for electrical machines tp IEC 34-5.                   | 6  | Protection against heavy seas or water projected in powerful jets                                            |
|    |                                                                                                              | 7  | Protection when submerged between 0.15 and 1m                                                                |
|    |                                                                                                              | 8  | Protection when continuously submerged in water at conditions agreed between the manufacturer and the user . |

The motors conform to degree of protection IP55 to IEC 60034-5. Higher protection on request.

The standard design for horizontal mounting is suitable for indoor and protected outdoor installation, climate group MODERATE ( temperature of coolant -20° to +40° C )

For unprotected outdoor installation or severe climatic conditions (moisture category wet, climate group WORLDWIDE, extremely dusty site conditions, aggressive industrial atmosphere, danger of storm rain and coastal climate, danger of attack by termites, etc.), as well as vertical mounting, special protective measures are recommended, such as

- Protective cowl (for vertical *shaft-down* motors)
- For vertical shaft-up motors additional bearing seal and flange drainage
- Special paint finish
- Treatment of winding with protective moisture-proof varnish
- Anti-condensation heating (possibly winding heating)
- Condensation drain holes

The special measures to be applied have to be agreed with the factory once the conditions of installation have been settled.

The corresponding conditions of installation have to be clearly indicated in the order .

# Tolerances

For industrial motors to EN 60034-1, certain tolerances must be allowed on guaranteed values, taking into consideration the necessary tolerances for the manufacture of such motors and the materials used. The standard includes the following remarks:

1. It is not intended that guarantees necessarily have to be given for all or any of the items involved. Quotations including guaranteed values subject to tolerances should say so, and the tolerances should be in accordance with the table.
2. Attention is drawn to the different interpretation of the term guarantee. In some countries a distinction is made between guaranteed values and typical or declared values.
3. Where a tolerance is stated in only one direction, the value is not limited in the other direction.

| Values for                                                                  | Tolerance                                                                                                 |
|-----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|
| Efficiency ( $\eta$ )<br>(by indirect determination)                        | - 0.15 ( $1 - \eta$ ) at $P_N \leq 150$ kW<br>- 0.1 ( $1 - \eta$ ) at $P_N > 150$ kW                      |
| Power Factor ( $\cos \varphi$ )                                             | $\frac{1 - \cos \varphi}{6}$ , minimum 0.02, maximum 0.07                                                 |
| Slip (s)<br>(at rated load and at working temperature)                      | $\pm 20$ % of the guaranteed slip at $P_N \leq 1$ kW<br>$\pm 30$ % of the guaranteed slip at $P_N > 1$ kW |
| Breakaway starting current ( $I_A$ )<br>(in the starting circuit envisaged) | $\pm 20$ % of the guaranteed starting current<br>(no lower limit)                                         |
| Breakaway torque ( $M_A$ )                                                  | - 15 % and + 25 % of the guaranteed breakaway torque (+ 25 % may be exceeded by agreement)                |
| Pull-up torque ( $M_s$ )                                                    | - 15 % of the guaranteed value                                                                            |
| Pull-out torque ( $M_K$ )                                                   | - 10 % of the guaranteed value (after allowing for this tolerance, $M_K/M_N$ not less than 1.6)           |
| Moment of inertia (J)                                                       | $\pm 10$ % of the guaranteed value                                                                        |

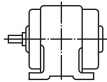
# Mounting Arrangements

Mounting arrangements for rotating electrical machines are designated according to IEC 60034-7, Code I (in brackets Code II)

Our motors are available with the mounting arrangements listed below, depending on design and frame size. Motors with aluminium frame are equipped with removable feet that allow easy change of mounting arrangement.

## Foot Mounting

IM B3 (IM 1001)



IM B6 (IM 1051)



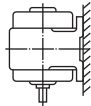
IM B7 (IM 1061)



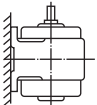
IM B8 (IM 1071)



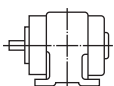
IM V5 (IM 101 1)



IM V6 (IM 1031)



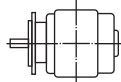
IM B33 (IM 2101)



Flange type C to  
DIN 42 948 at  
drive end

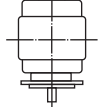
## Flange Mounting

IM B5 (IM 3001)



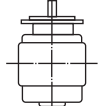
Flange type A to  
DIN 42 948 at  
drive end

IM V1 (IM 301 1)



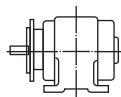
Flange type A to  
DIN 42 948 at  
drive end

IM V3 (IM 3031)



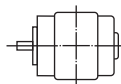
Flange type A to  
DIN 42 948 at  
drive end

IM B35 (IM 2001)



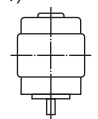
Flange type A to  
DIN 42 948 at  
drive end

IM B14 (IM 3601)



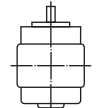
Flange type C to  
DIN 42 948 at  
drive end

IM V18 (IM 361 1)



Flange type C to  
DIN 42 948 at  
drive end

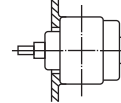
IM V19 (IM 3631)



Flange type C to  
DIN 42 948 at  
drive end

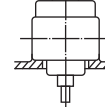
## Motor Without Endshield Mounting

IM B9 (IM 9101)



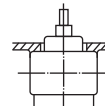
Without endshield  
and without  
ball bearings on  
drive end

IM V8 (IM 91 11)



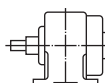
Without endshield  
and without  
ball bearings on  
drive end

IM V9 (IM 9131)



Without endshield  
and without  
ball bearings on  
drive end

IM B15 (IM 1201)



Without endshield  
and without  
ball bearings on  
drive end

*It is essential to state the desired mounting arrangement when ordering, as the constructive design depends partly on the mounting arrangement.*

# Bearings

## BA Aluminium Motor Bearing Size

| Frame | BA ( Aluminium ) |               |
|-------|------------------|---------------|
|       | Drive end        | Non-Drive end |
| 56    | 6201ZZ           | 6201ZZ        |
| 63    | 6201ZZ           | 6201ZZ        |
| 71    | 6202ZZ           | 6202ZZ        |
| 80    | 6204ZZ           | 6204ZZ        |
| 90    | 6205ZZ           | 6204ZZ        |
| 100   | 6206ZZ           | 6206ZZ        |
| 112   | 6306ZZ           | 6306ZZ        |
| 132   | 6308ZZ           | 6308ZZ        |
| 160   | 6309ZZ           | 6309ZZ        |

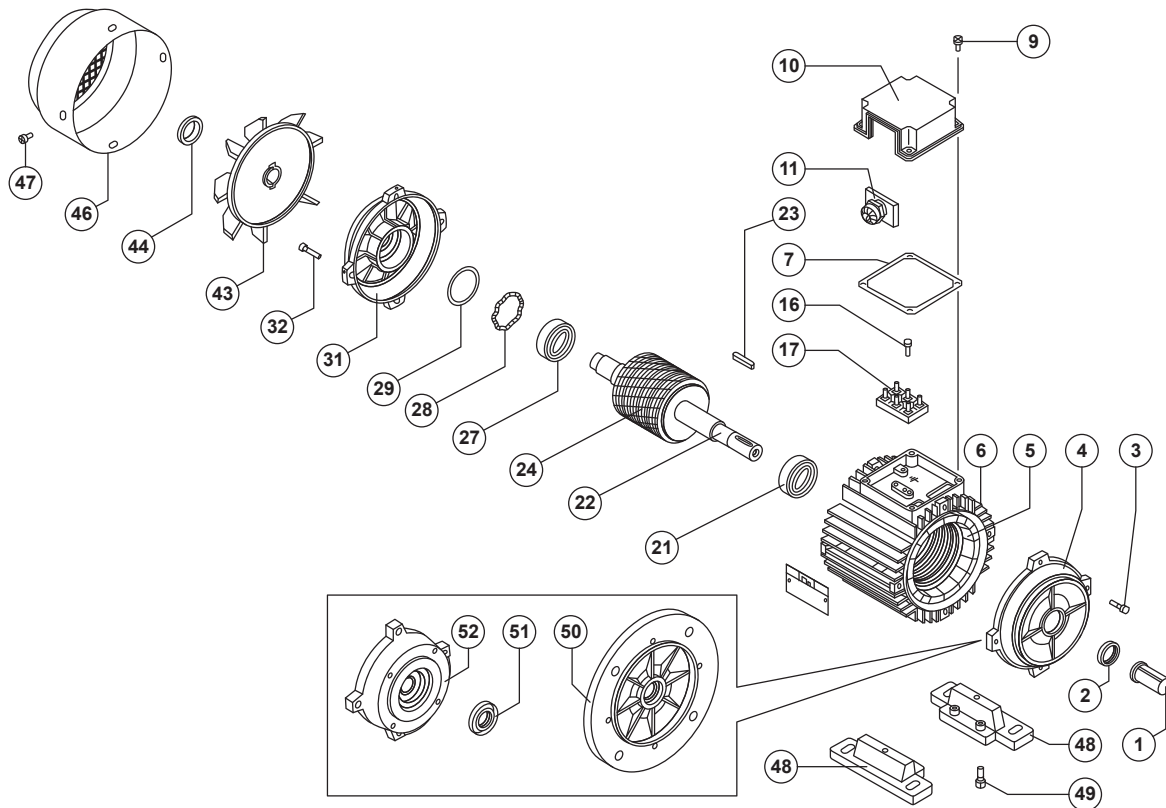


# Bearings

## BR Cast Iron Motor Bearing Size

| Frame Size | Poles  | Drive end  |          | Non-Drive end |          |
|------------|--------|------------|----------|---------------|----------|
|            |        | Horizontal | Vertical | Horizontal    | Vertical |
| 80         | 2 to 8 | 6204ZZ     | 6204ZZ   | 6204ZZ        | 6204ZZ   |
| 90         | 2 to 8 | 6205ZZ     | 6205ZZ   | 6205ZZ        | 6205ZZ   |
| 100        | 2 to 8 | 6206ZZ     | 6206ZZ   | 6206ZZ        | 6206ZZ   |
| 112        | 2 to 8 | 6306ZZ     | 6306ZZ   | 6306ZZ        | 6306ZZ   |
| 132        | 2 to 8 | 6308ZZ     | 6308ZZ   | 6308ZZ        | 6308ZZ   |
| 160        | 2 to 8 | 6309       | 6309     | 6309          | 6309     |
| 180        | 2 to 8 | 6311       | 6311     | 6311          | 6311     |
| 200        | 2 to 8 | 6312       | 6312     | 6312          | 6312     |
| 225        | 2 to 8 | 6313       | 6313     | 6313          | 6313     |
| 250        | 2 to 8 | 6314       | 6314     | 6314          | 7314     |
| 280        | 2      | 6314       | 6314     | 6314          | 7314     |
|            | 4 to 8 | 6317       | 6317     | 6317          | 7317     |
| 315        | 2      | 6316       | 6316     | 6316          | 7316     |
|            | 4 to 8 | NU319      | 6319     | NU 319        | 7319B    |
| 355        | 2      | 6319       | 6319     | 6319          | 7319B    |
|            | 4 to 8 | NU322      | 6322     | NU 322        | 7322B    |

# Spare Parts



## Part description

|                                    |                                         |
|------------------------------------|-----------------------------------------|
| 1 Shaft protection                 | 24 Rotor assembly                       |
| 2 Drive end dust seal              | 27 Non-drive end bearing                |
| 3 Drive end endshield fixing screw | 28 Non-drive end pre-load washer        |
| 4 Drive end endshield              | 29 Non-drive end shim ring              |
| 5 Stator                           | 31 Non-drive end endshield              |
| 6 Stator Frame                     | 32 Non-drive end endshield fixing screw |
| 7 Terminal box gasket              | 43 Fan                                  |
| 9 Terminal box fixing screw        | 44 Fan hose clamp                       |
| 10 Terminal box                    | 46 Fan cowl                             |
| 11 Cable gland                     | 47 Fan cowl fixing screw                |
| 16 Terminal board fixing screw     | 48 Feet                                 |
| 17 Terminal board                  | 49 Feet fixing bolt                     |
| 21 Drive end bearing               | 50 Flange B5                            |
| 22 Motor shaft                     | 51 Seal ring                            |
| 23 Hub key                         | 52 Flange B14                           |

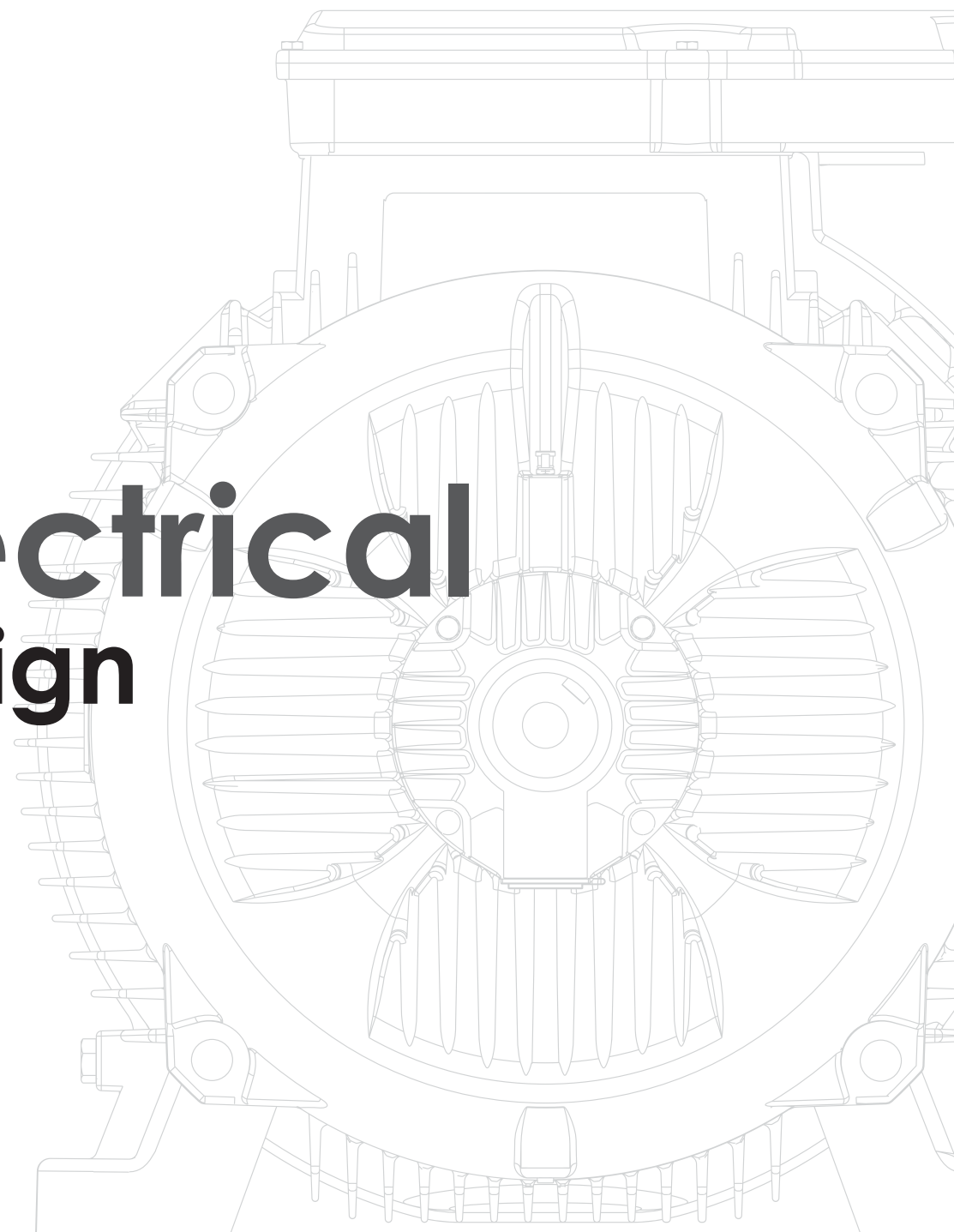
## In enquires and orders for spare parts please state always:

Designation of spare part, motor type, mounting arrangement, motor serial number

(Product No. when available)

Enquire and orders cannot be handled without these data.

# Electrical Design

A detailed technical line drawing of an electrical machine, likely a motor or generator, shown in a cross-sectional view. The drawing is rendered in a light gray color. It features a central rotor with multiple poles and a stator with numerous slots for windings. The machine is mounted on a base with four support feet.

# Electrical Design

## Rated voltage

For the rated voltage of the motors, EN 60034-1 allows a tolerance of  $\pm 5\%$ . According to IEC 60038, the mains voltages may have a tolerance of  $\pm 10\%$ .

Therefore the motors are designed for the following rated voltage ranged (exceptions are shown in the data tables):

| Mains voltage to DIN IEC 38 | Rated voltage range of motor |
|-----------------------------|------------------------------|
| 230 V $\pm 10\%$            | 218-242 V $\pm 5\%$          |
| 400 V $\pm 10\%$            | 380-420 V $\pm 5\%$          |
| 690 V $\pm 10\%$            | 655-725 V $\pm 5\%$          |

Within the rated motor voltage range, the permissible maximum temperature is not exceeded. When the motors are operated at the limits of the voltage tolerance, the permissible overtemperature of the stator winding may be exceeded by 10 K.

## Rated frequency

50 Hz motors can also be operated on 60Hz mains, provided the mains voltage increases proportionally to the frequency. The relative values for starting and breakaway torque remain nearly unchanged and slightly increase for the starting current. The rated speed increases by the factor 1.2 and output by factor 1.15. Should a motor designed for 50 Hz be operated at 60Hz without the voltage being increased, the rated output of the motor cannot be increased. Under these operating conditions, rated speed increases by factor 1.2. The relative values for starting and breakaway torque are reduced by factor 0.82 and for starting current by factor 0.9.

## Rated current

The rated currents listed in the data tables apply to an operating voltage of 400 V. The conversion to other operating voltages, with output and frequency remaining unchanged, is to be made as follows:

|                                    |      |      |            |      |      |      |      |
|------------------------------------|------|------|------------|------|------|------|------|
| Norminal voltage ( V)              | 230  | 380  | <b>400</b> | 440  | 500  | 660  | 690  |
| Conversion factor x I <sub>n</sub> | 1.74 | 1.05 | <b>1.0</b> | 0.91 | 0.80 | 0.61 | 0.58 |

## Rated torque

$$\text{Rated torque in Nm} = 9550 \times \frac{\text{Rated voltage in kW}}{\text{Rated Speed in min}^{-1}}$$

## Output

The outputs stated in this catalogue are for constant load in continuous running duty S1 according to EN 60034-1, based on an ambient temperature of 40° C and installation at altitudes up to 1000m above sea level.

For severe operating conditions, e.g. high switching rate , long run-up time or electric braking , a thermal reserve is necessary, which could call for higher thermal class or the use of a motor with a higher rating. In these cases we recommend to enquire with detailed information on the operating conditions.

## Overload

At operating temperature three-phase motors are capable of withstanding an overload for 15 seconds at 1.5 times the rated torque at rated voltage. This overload is according to EN 60034-1 and will not result in excessive heating.

Utilizing thermal class F, motors can be operated continuously with an overload of 12 %. Nevertheless this is not valid for motors which to catalogue are utilized to thermal class F.

# Connection diagrams

Windings of standard three-phase motors can be connected either in star or delta connection.

## Star connection

A star connection is obtained by connecting W2, U2, V2 terminals to each other and U1, V1, W1 terminals to the mains. The phase current and voltage are:

$$I_{ph} = I_n ; U_{ph} = U_n / \sqrt{3}$$

where  $I_n$  is the line current and  $V_n$  the line voltage referred to the star connection.

## Delta connection

A delta connection is obtained by connecting the end of a phase to the beginning of the next phase.

The phase current  $I_{ph}$  and the phase voltage  $U_{ph}$  are:

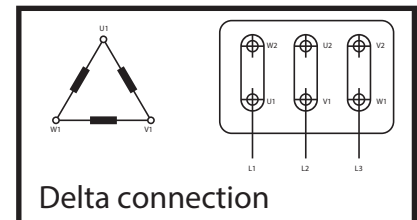
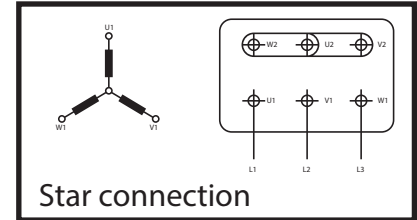
$$I_{ph} = I_n / \sqrt{3} ; U_{ph} = U_n$$

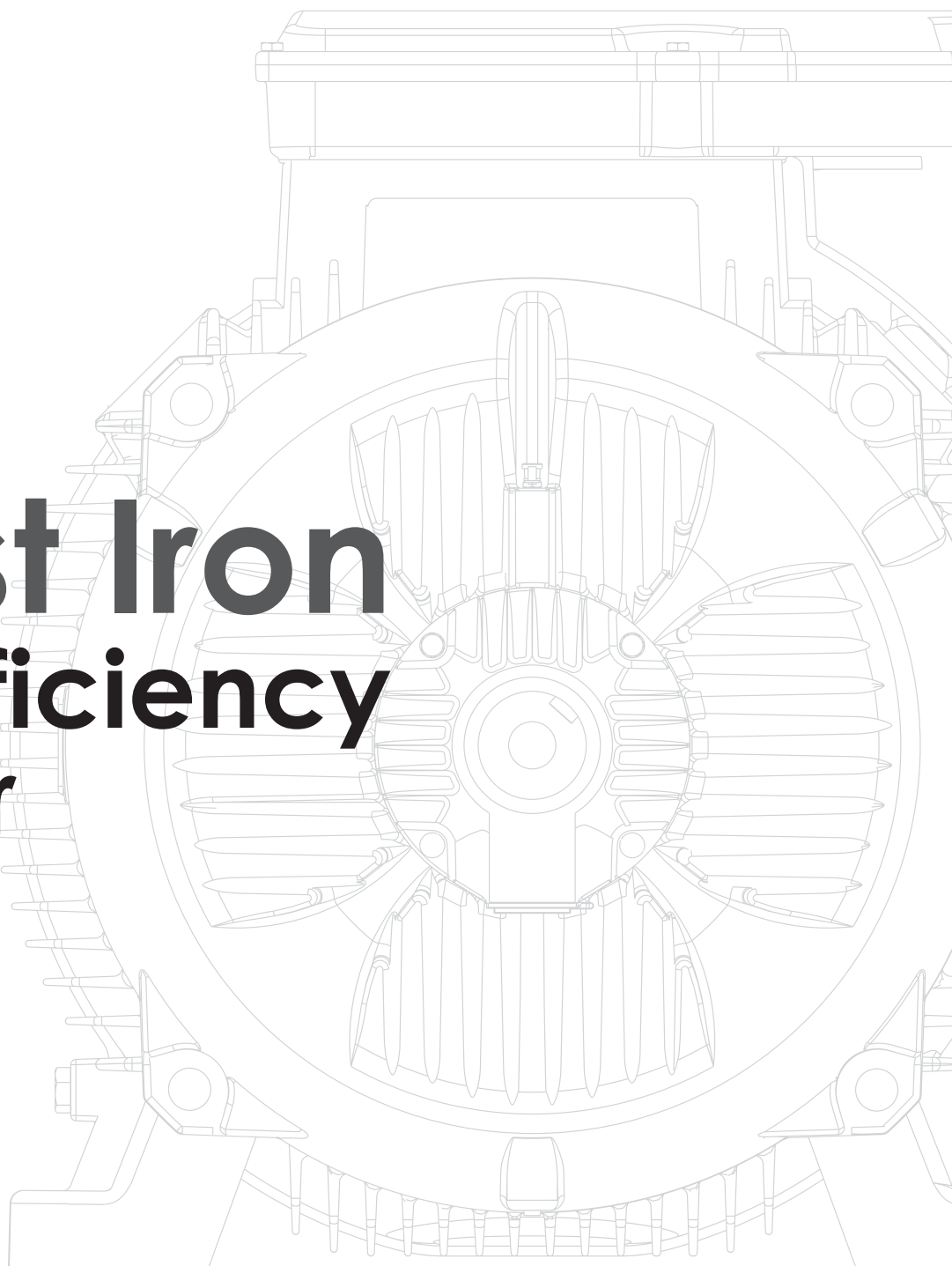
where  $I_n$  and  $U_n$  are referred to the delta connection.

## Star-delta starting

Star-delta starting allows a peak current reduction, ensuring however that the peak torque obtained is bigger than the resistant torque. Actually, it should be noted that the torque of an induction squirrel-cage motor is directly proportional to the square of the voltage. Motors whose rated voltage with delta connection corresponds to the mains voltage, can be started with the star-delta method.

All motors can be supplied with windings designed for star-delta starting (for example: 400V $\Delta$  / 690VY).



A detailed line drawing of a motor, showing the stator, rotor, and cooling fan. The drawing is in a light gray color and serves as a background for the text.

# **Cast Iron IE3 Efficiency Motor**

# CAST IRON IE3 Efficiency Motor

**BR3 Series**  
Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 3000 RPM 2-POLE 50HZ

| Type        | Rated Output |     | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|-----|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP  |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR3-80M1-2  | 0.75         | 1   | 2855            | 80.7                     | 0.82                     | 1.7             | 1.6   | 1.6   | 2.5             | 2.3   | 2.3     | 7.0   | 19        |
| BR3-80M2-2  | 1.1          | 1.5 | 2855            | 82.7                     | 0.83                     | 2.4             | 2.3   | 2.2   | 3.7             | 2.2   | 2.3     | 7.3   | 22        |
| BR3-90S-2   | 1.5          | 2   | 2875            | 84.2                     | 0.84                     | 3.2             | 3.1   | 3.0   | 5.0             | 2.2   | 2.3     | 7.6   | 30        |
| BR3-90L-2   | 2.2          | 3   | 2875            | 85.9                     | 0.85                     | 4.6             | 4.3   | 4.2   | 7.3             | 2.2   | 2.3     | 7.6   | 36        |
| BR3-100L-2  | 3            | 4   | 2880            | 87.1                     | 0.87                     | 6.0             | 5.7   | 5.5   | 9.9             | 2.2   | 2.3     | 7.8   | 45        |
| BR3-112M-2  | 4            | 5.5 | 2900            | 88.1                     | 0.88                     | 7.8             | 7.4   | 7.2   | 13.2            | 2.2   | 2.3     | 8.3   | 58        |
| BR3-132S1-2 | 5.5          | 7.5 | 2900            | 89.2                     | 0.88                     | 10.6            | 10.1  | 9.7   | 18.1            | 2.0   | 2.3     | 8.3   | 75        |
| BR3-132S2-2 | 7.5          | 10  | 2900            | 90.1                     | 0.88                     | 14.4            | 13.7  | 13.2  | 24.7            | 2.0   | 2.3     | 7.9   | 84        |
| BR3-160M1-2 | 11           | 15  | 2940            | 91.2                     | 0.89                     | 20.6            | 19.6  | 18.9  | 35.7            | 2.0   | 2.3     | 8.1   | 147       |
| BR3-160M2-2 | 15           | 20  | 2940            | 91.9                     | 0.89                     | 27.9            | 26.5  | 25.5  | 48.7            | 2.0   | 2.3     | 8.1   | 166       |
| BR3-160L-2  | 18.5         | 25  | 2940            | 92.4                     | 0.89                     | 34.2            | 32.5  | 31.3  | 60.1            | 2.0   | 2.3     | 8.2   | 183       |
| BR3-180M-2  | 22           | 30  | 2955            | 92.7                     | 0.89                     | 40.5            | 38.5  | 37.1  | 71.1            | 2.0   | 2.3     | 8.2   | 235       |
| BR3-200L1-2 | 30           | 40  | 2965            | 93.3                     | 0.89                     | 54.9            | 52.1  | 50.3  | 96.6            | 2.0   | 2.3     | 7.6   | 298       |
| BR3-200L2-2 | 37           | 50  | 2965            | 93.7                     | 0.89                     | 67.4            | 64.0  | 61.7  | 119.2           | 2.0   | 2.3     | 7.6   | 325       |
| BR3-225M-2  | 45           | 60  | 2970            | 94.0                     | 0.90                     | 80.8            | 76.8  | 74.0  | 144.7           | 2.0   | 2.3     | 7.7   | 379       |
| BR3-250M-2  | 55           | 75  | 2975            | 94.3                     | 0.90                     | 98.5            | 93.5  | 90.2  | 176.6           | 2.0   | 2.3     | 7.7   | 483       |
| BR3-280S-2  | 75           | 100 | 2975            | 94.7                     | 0.90                     | 133.7           | 127.0 | 122.4 | 240.8           | 1.8   | 2.3     | 7.1   | 629       |
| BR3-280M-2  | 90           | 125 | 2975            | 95.0                     | 0.90                     | 159.9           | 151.9 | 146.4 | 288.9           | 1.8   | 2.3     | 7.1   | 705       |
| BR3-315S-2  | 110          | 150 | 2980            | 95.2                     | 0.90                     | 195.1           | 185.3 | 178.6 | 352.5           | 1.8   | 2.3     | 7.1   | 1040      |
| BR3-315M-2  | 132          | 180 | 2980            | 95.4                     | 0.90                     | 233.6           | 221.9 | 213.9 | 423.0           | 1.8   | 2.3     | 7.1   | 1140      |
| BR3-315L1-2 | 160          | 200 | 2980            | 95.6                     | 0.91                     | 279.4           | 265.5 | 255.9 | 512.8           | 1.8   | 2.3     | 7.2   | 1293      |
| BR3-315L2-2 | 200          | 270 | 2980            | 95.8                     | 0.91                     | 348.6           | 331.1 | 319.2 | 640.9           | 1.8   | 2.7     | 7.2   | 1358      |
| BR3-355M1-2 | 220          | 300 | 2980            | 95.8                     | 0.90                     | 387.6           | 368.3 | 354.9 | 705.0           | 1.6   | 2.2     | 7.2   | 1694      |
| BR3-355M2-2 | 250          | 340 | 2980            | 95.8                     | 0.90                     | 440.5           | 418.5 | 403.5 | 801.2           | 1.6   | 2.2     | 7.2   | 1802      |
| BR3-355L1-1 | 280          | 380 | 2980            | 95.8                     | 0.90                     | 493.4           | 468.7 | 451.8 | 897.3           | 1.6   | 2.2     | 7.2   | 1920      |
| BR3-355L2-2 | 315          | 430 | 2980            | 95.8                     | 0.90                     | 555.0           | 527.3 | 508.2 | 1009.5          | 1.6   | 2.2     | 7.2   | 2017      |



# CAST IRON IE3 Efficiency Motor

## BR3 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1500 RPM 4-POLE 50HZ

| Type        | Rated Output |     | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|-----|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP  |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR3-80M2-4  | 0.75         | 1   | 1400            | 82.5                     | 0.75                     | 1.8             | 1.7   | 1.7   | 5.1             | 2.3   | 2.3     | 6.6   | 24        |
| BR3-90S-4   | 1.1          | 1.5 | 1425            | 84.1                     | 0.76                     | 2.6             | 2.5   | 2.4   | 7.4             | 2.3   | 2.3     | 6.8   | 32        |
| BR3-90L-4   | 1.5          | 2   | 1425            | 85.3                     | 0.77                     | 3.5             | 3.3   | 3.2   | 10.1            | 2.3   | 2.3     | 7.0   | 39        |
| BR3-100L1-4 | 2.2          | 3   | 1440            | 86.7                     | 0.81                     | 4.8             | 4.5   | 4.4   | 14.6            | 2.3   | 2.3     | 7.6   | 49        |
| BR3-100L2-4 | 3            | 4   | 1440            | 87.7                     | 0.82                     | 6.3             | 6.0   | 5.8   | 19.9            | 2.3   | 2.3     | 7.6   | 56        |
| BR3-112M-4  | 4            | 5.5 | 1450            | 88.6                     | 0.82                     | 8.4             | 7.9   | 7.7   | 26.3            | 2.2   | 2.3     | 7.8   | 73        |
| BR3-132S-4  | 5.5          | 7.5 | 1455            | 89.6                     | 0.83                     | 11.2            | 10.7  | 10.3  | 36.1            | 2.0   | 2.3     | 7.9   | 88        |
| BR3-132M-4  | 7.5          | 10  | 1455            | 90.4                     | 0.84                     | 15.0            | 14.3  | 13.7  | 49.2            | 2.0   | 2.3     | 7.5   | 108       |
| BR3-160M-4  | 11           | 15  | 1465            | 91.4                     | 0.85                     | 21.5            | 20.4  | 19.7  | 71.7            | 2.2   | 2.3     | 7.7   | 150       |
| BR3-160L-4  | 15           | 20  | 1465            | 92.1                     | 0.86                     | 28.8            | 27.3  | 26.3  | 97.8            | 2.2   | 2.3     | 7.8   | 180       |
| BR3-180M-4  | 18.5         | 25  | 1470            | 92.6                     | 0.86                     | 35.3            | 33.5  | 32.3  | 120.2           | 2.0   | 2.3     | 7.8   | 221       |
| BR3-180L-4  | 22           | 30  | 1475            | 93.0                     | 0.86                     | 41.8            | 39.7  | 38.3  | 142.4           | 2.0   | 2.3     | 7.8   | 255       |
| BR3-200L-4  | 30           | 40  | 1475            | 93.6                     | 0.86                     | 56.6            | 53.8  | 51.9  | 194.2           | 2.0   | 2.3     | 7.3   | 325       |
| BR3-225S-4  | 37           | 50  | 1480            | 93.9                     | 0.86                     | 69.6            | 66.1  | 63.7  | 238.8           | 2.0   | 2.3     | 7.4   | 380       |
| BR3-225M-4  | 45           | 60  | 1480            | 94.2                     | 0.86                     | 84.4            | 80.2  | 77.3  | 290.4           | 2.0   | 2.3     | 7.4   | 419       |
| BR3-250M-4  | 55           | 75  | 1480            | 94.6                     | 0.86                     | 102.7           | 97.6  | 94.1  | 354.9           | 2.2   | 2.3     | 7.4   | 517       |
| BR3-280S-4  | 75           | 100 | 1485            | 95.0                     | 0.88                     | 136.3           | 129.5 | 124.8 | 482.3           | 2.0   | 2.3     | 6.9   | 688       |
| BR3-280M-4  | 90           | 125 | 1485            | 95.2                     | 0.88                     | 163.2           | 155.1 | 149.5 | 578.8           | 2.0   | 2.3     | 6.9   | 801       |
| BR3-315S-4  | 110          | 150 | 1485            | 95.4                     | 0.89                     | 196.8           | 187.0 | 180.2 | 707.4           | 2.0   | 2.2     | 7.0   | 1049      |
| BR3-315M-4  | 132          | 180 | 1485            | 95.6                     | 0.89                     | 235.7           | 223.9 | 215.8 | 848.9           | 2.0   | 2.2     | 7.0   | 1160      |
| BR3-315L1-4 | 160          | 200 | 1485            | 95.8                     | 0.89                     | 285.1           | 270.9 | 261.1 | 1029.0          | 2.2   | 2.2     | 7.1   | 1269      |
| BR3-315L2-4 | 200          | 270 | 1485            | 96.0                     | 0.90                     | 351.7           | 334.1 | 322.0 | 1286.2          | 2.0   | 2.2     | 7.1   | 1521      |
| BR3-355M1-4 | 220          | 300 | 1490            | 96.0                     | 0.90                     | 386.9           | 367.5 | 354.3 | 1410.2          | 2.2   | 2.2     | 7.1   | 1650      |
| BR3-355M2-4 | 250          | 340 | 1490            | 96.0                     | 0.89                     | 444.5           | 422.3 | 407.0 | 1602.3          | 2.0   | 2.2     | 7.1   | 1815      |
| BR2-355L1-4 | 280          | 380 | 1490            | 96.0                     | 0.89                     | 498.1           | 473.0 | 456.0 | 1794.6          | 2.0   | 2.2     | 7.1   | 1870      |
| BR2-355L2-4 | 315          | 430 | 1490            | 96.0                     | 0.89                     | 560.0           | 532.0 | 513.0 | 2018.9          | 2.0   | 2.2     | 7.1   | 1984      |

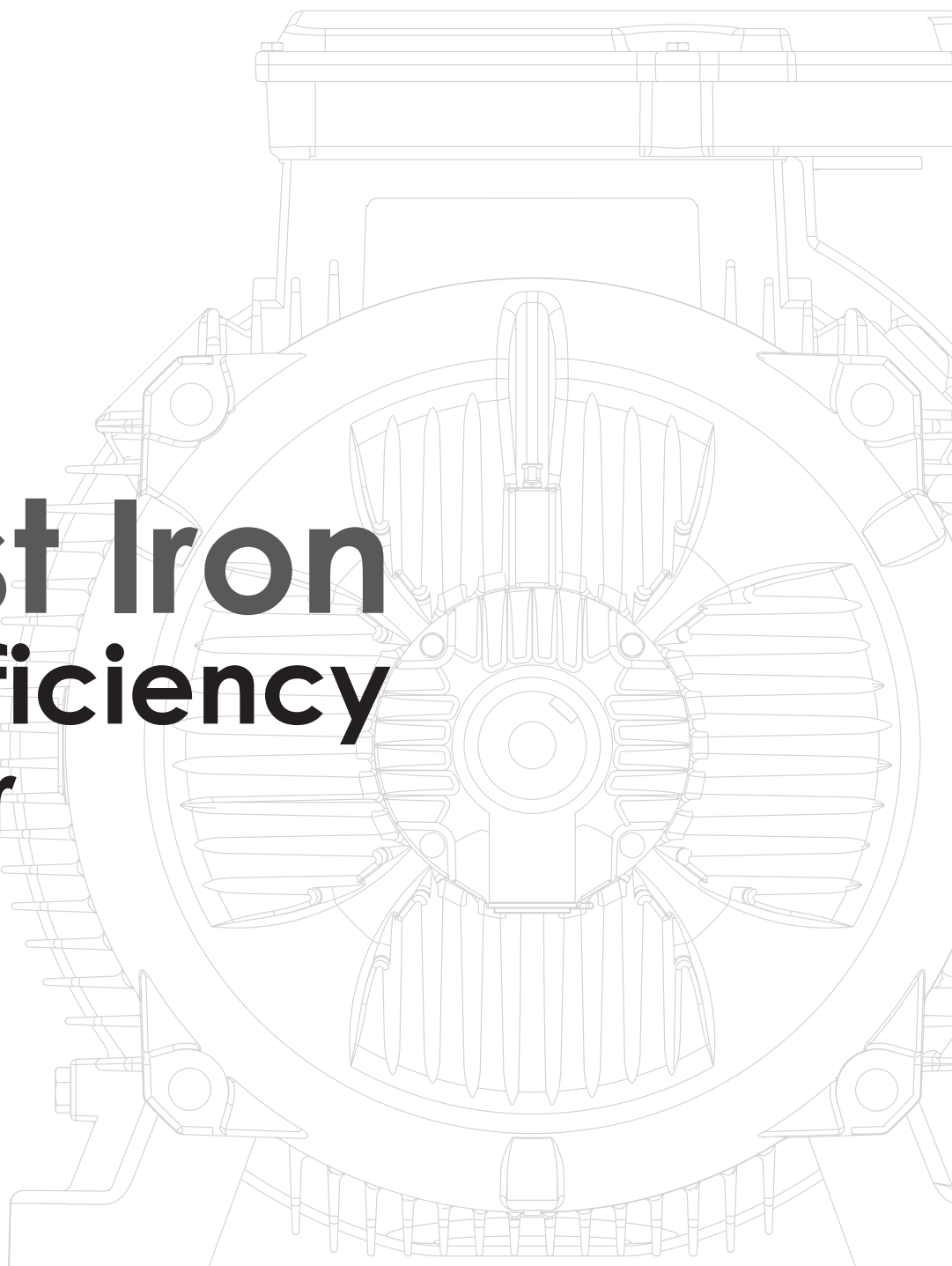
# CAST IRON IE3 Efficiency Motor

## BR3 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1000 RPM 6-POLE 50HZ

| Type        | Rated Output |     | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|-----|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP  |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR3-90S-6   | 0.75         | 1   | 935             | 78.9                     | 0.71                     | 2.0             | 1.9   | 1.9   | 7.7             | 2.0   | 2.1     | 6.0   | 32        |
| BR3-90L-6   | 1.1          | 1.5 | 940             | 81.0                     | 0.73                     | 2.8             | 2.7   | 2.6   | 11.2            | 2.0   | 2.1     | 6.0   | 40        |
| BR3-100L-6  | 1.5          | 2   | 945             | 82.5                     | 0.73                     | 3.8             | 3.6   | 3.5   | 15.2            | 2.0   | 2.1     | 6.5   | 47        |
| BR3-112M-6  | 2.2          | 3   | 950             | 84.3                     | 0.74                     | 5.4             | 5.1   | 4.9   | 22.1            | 2.0   | 2.1     | 6.6   | 63        |
| BR3-132S-6  | 3            | 4   | 960             | 85.6                     | 0.74                     | 7.2             | 6.8   | 6.6   | 29.8            | 2.0   | 2.1     | 6.8   | 75        |
| BR3-132M1-6 | 4            | 5.5 | 960             | 86.8                     | 0.74                     | 9.5             | 9.0   | 8.7   | 39.8            | 2.0   | 2.1     | 6.8   | 92        |
| BR3-132M2-6 | 5.5          | 7.5 | 970             | 88.0                     | 0.75                     | 12.7            | 12.0  | 11.6  | 54.7            | 2.0   | 2.1     | 7.0   | 108       |
| BR3-160M-6  | 7.5          | 10  | 970             | 89.1                     | 0.79                     | 16.2            | 15.4  | 14.8  | 73.8            | 2.0   | 2.1     | 7.0   | 144       |
| BR3-160L-6  | 11           | 15  | 975             | 90.3                     | 0.80                     | 23.1            | 22.0  | 21.2  | 108.3           | 2.0   | 2.1     | 7.2   | 178       |
| BR3-180L-6  | 15           | 20  | 975             | 91.2                     | 0.81                     | 30.9            | 29.3  | 28.2  | 146.9           | 2.0   | 2.1     | 7.3   | 227       |
| BR3-200L1-6 | 18.5         | 25  | 975             | 91.7                     | 0.81                     | 37.8            | 36.0  | 34.7  | 181.2           | 2.0   | 2.1     | 7.3   | 294       |
| BR3-200L2-6 | 22           | 30  | 975             | 92.2                     | 0.81                     | 44.8            | 42.5  | 41.0  | 215.5           | 2.0   | 2.1     | 7.4   | 316       |
| BR3-225M-6  | 30           | 40  | 985             | 92.9                     | 0.83                     | 59.1            | 56.2  | 54.1  | 290.9           | 2.0   | 2.1     | 6.9   | 357       |
| BR3-250M-6  | 37           | 50  | 985             | 93.3                     | 0.84                     | 71.7            | 68.1  | 65.7  | 358.7           | 2.0   | 2.1     | 7.1   | 496       |
| BR3-280S-6  | 45           | 60  | 985             | 93.7                     | 0.85                     | 85.8            | 81.6  | 78.6  | 436.3           | 2.0   | 2.0     | 7.3   | 613       |
| BR3-280M-6  | 55           | 75  | 985             | 94.1                     | 0.86                     | 103.3           | 98.1  | 94.6  | 533.2           | 2.0   | 2.0     | 7.3   | 693       |
| BR3-315S-6  | 75           | 100 | 990             | 94.6                     | 0.84                     | 143.4           | 136.2 | 131.3 | 723.5           | 2.0   | 2.0     | 6.6   | 1049      |
| BR3-315M-6  | 90           | 125 | 990             | 94.9                     | 0.85                     | 169.5           | 161.0 | 155.2 | 868.2           | 2.0   | 2.0     | 6.7   | 1215      |
| BR3-315L1-6 | 110          | 150 | 990             | 95.1                     | 0.85                     | 206.8           | 196.4 | 189.3 | 1061.1          | 2.0   | 2.0     | 6.7   | 1302      |
| BR3-315L2-6 | 132          | 180 | 990             | 95.4                     | 0.86                     | 244.5           | 233.2 | 223.8 | 1273.3          | 2.0   | 2.0     | 6.8   | 1455      |
| BR3-355M1-6 | 160          | 200 | 990             | 95.6                     | 0.86                     | 295.7           | 280.9 | 270.7 | 1543.4          | 1.8   | 2.0     | 6.8   | 1709      |
| BR3-355M2-6 | 185          | 250 | 990             | 95.7                     | 0.86                     | 341.5           | 324.5 | 312.7 | 1784.6          | 1.8   | 2.0     | 6.8   | 1830      |
| BR3-355M3-6 | 200          | 270 | 990             | 95.8                     | 0.87                     | 364.6           | 346.4 | 333.8 | 1929.3          | 1.8   | 2.0     | 6.8   | 1945      |
| BR3-355L1-6 | 220          | 300 | 990             | 95.8                     | 0.87                     | 401.1           | 381.0 | 367.2 | 2122.2          | 1.8   | 2.0     | 6.8   | 2018      |
| BR3-355L2-6 | 250          | 340 | 990             | 95.8                     | 0.87                     | 455.7           | 433.0 | 417.3 | 2411.6          | 1.8   | 2.0     | 6.8   | 2092      |

A detailed technical line drawing of a motor, showing the stator, rotor, and cooling fan. The drawing is rendered in a light gray color, serving as a background for the text.

# **Cast Iron IE2 Efficiency Motor**

# CAST IRON IE2 Efficiency Motor

## BR2 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 3000 RPM 2-POLE 50HZ

| Type        | Rated Output |     | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|-----|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP  |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR2-80M1-2  | 0.75         | 1   | 2840            | 77.5                     | 0.83                     | 1.8             | 1.7   | 1.6   | 2.5             | 2.3   | 2.4     | 6.8   | 16        |
| BR2-80M2-2  | 1.1          | 1.5 | 2840            | 82.8                     | 0.83                     | 2.4             | 2.3   | 2.2   | 3.7             | 2.3   | 2.6     | 7.3   | 18        |
| BR2-90S-2   | 1.5          | 2   | 2850            | 84.1                     | 0.84                     | 3.2             | 3.1   | 3.0   | 5.0             | 2.5   | 2.8     | 7.6   | 26        |
| BR2-90L-2   | 2.2          | 3   | 2850            | 85.6                     | 0.85                     | 4.6             | 4.4   | 4.2   | 7.4             | 2.4   | 2.7     | 7.5   | 30        |
| BR2-100L-2  | 3            | 4   | 2880            | 86.7                     | 0.87                     | 6.0             | 5.7   | 5.5   | 9.9             | 2.4   | 2.6     | 7.5   | 40        |
| BR2-112M-2  | 4            | 5.5 | 2880            | 87.6                     | 0.88                     | 7.9             | 7.5   | 7.2   | 13.3            | 2.3   | 2.4     | 7.5   | 47        |
| BR2-132S1-2 | 5.5          | 7.5 | 2880            | 88.6                     | 0.88                     | 10.7            | 10.2  | 9.8   | 18.2            | 2.2   | 2.7     | 7.6   | 63        |
| BR2-132S2-2 | 7.5          | 10  | 2900            | 89.5                     | 0.89                     | 14.3            | 13.6  | 13.1  | 24.7            | 2.3   | 2.3     | 7.2   | 70        |
| BR2-160M1-2 | 11           | 15  | 2910            | 90.5                     | 0.89                     | 20.8            | 19.7  | 19.0  | 36.1            | 2.2   | 2.3     | 7.3   | 120       |
| BR2-160M2-2 | 15           | 20  | 2930            | 91.3                     | 0.89                     | 28.0            | 26.6  | 25.7  | 48.9            | 2.2   | 2.3     | 7.5   | 128       |
| BR2-160L-2  | 18.5         | 25  | 2930            | 91.8                     | 0.89                     | 34.4            | 32.7  | 31.5  | 60.3            | 2.4   | 2.7     | 7.6   | 150       |
| BR2-180M-2  | 22           | 30  | 2930            | 92.2                     | 0.89                     | 40.7            | 38.7  | 37.3  | 71.7            | 2.2   | 2.3     | 7.7   | 190       |
| BR2-200L1-2 | 30           | 40  | 2930            | 92.9                     | 0.89                     | 55.1            | 52.4  | 50.5  | 97.8            | 2.4   | 2.6     | 7.0   | 252       |
| BR2-200L2-2 | 37           | 50  | 2950            | 93.3                     | 0.89                     | 67.7            | 64.3  | 62.0  | 119.8           | 2.2   | 2.3     | 7.0   | 275       |
| BR2-225M-2  | 45           | 60  | 2970            | 93.7                     | 0.89                     | 82.0            | 77.9  | 75.1  | 144.7           | 2.2   | 2.3     | 7.1   | 315       |
| BR2-250M-2  | 55           | 75  | 2970            | 94.0                     | 0.89                     | 99.9            | 94.9  | 91.5  | 176.9           | 2.2   | 2.3     | 7.1   | 396       |
| BR2-280S-2  | 75           | 100 | 2970            | 94.6                     | 0.89                     | 135.3           | 128.6 | 123.9 | 241.2           | 2.0   | 2.3     | 6.5   | 571       |
| BR2-280M-2  | 90           | 125 | 2970            | 94.6                     | 0.89                     | 161.7           | 153.6 | 148.1 | 289.4           | 2.1   | 2.4     | 6.8   | 595       |
| BR2-315S-2  | 110          | 150 | 2980            | 95.4                     | 0.90                     | 194.7           | 184.9 | 178.2 | 352.5           | 2.0   | 2.4     | 7.0   | 965       |
| BR2-315M-2  | 132          | 180 | 2980            | 95.4                     | 0.90                     | 233.6           | 221.9 | 213.9 | 423.0           | 2.2   | 2.6     | 7.0   | 1067      |
| BR2-315L1-2 | 160          | 200 | 2980            | 95.4                     | 0.91                     | 280.0           | 266.0 | 256.4 | 512.8           | 2.1   | 2.4     | 6.8   | 1151      |
| BR2-315L2-2 | 200          | 270 | 2980            | 95.4                     | 0.91                     | 350.0           | 332.5 | 320.5 | 640.9           | 2.3   | 2.7     | 7.2   | 1208      |
| BR2-355M2-2 | 250          | 340 | 2980            | 95.8                     | 0.91                     | 437.1           | 415.2 | 400.2 | 801.2           | 2.0   | 2.2     | 7.1   | 1638      |
| BR2-355L-2  | 315          | 430 | 2980            | 95.8                     | 0.91                     | 549.0           | 521.5 | 502.7 | 1009.5          | 2.0   | 2.2     | 7.1   | 1834      |

# CAST IRON IE2 Efficiency Motor

## BR2 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1500 RPM 4-POLE 50HZ

| Type        | Rated Output |      | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|------|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP   |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR2-80M1-4  | 0.55         | 0.75 | 1390            | 80.7                     | 0.75                     | 1.4             | 1.3   | 1.3   | 3.8             | 2.3   | 2.5     | 6.3   | 16        |
| BR2-80M2-4  | 0.75         | 1    | 1390            | 82.3                     | 0.75                     | 1.8             | 1.8   | 1.7   | 5.2             | 2.3   | 2.6     | 6.5   | 18        |
| BR2-90S-4   | 1.1          | 1.5  | 1405            | 83.8                     | 0.75                     | 2.7             | 2.5   | 2.4   | 7.5             | 2.3   | 2.5     | 6.6   | 25        |
| BR2-90L-4   | 1.5          | 2    | 1405            | 85.0                     | 0.75                     | 3.6             | 3.4   | 3.3   | 10.2            | 2.4   | 2.7     | 6.9   | 29        |
| BR2-100L1-4 | 2.2          | 3    | 1425            | 86.4                     | 0.81                     | 4.8             | 4.5   | 4.4   | 14.7            | 2.3   | 2.6     | 7.5   | 37        |
| BR2-100L2-4 | 3            | 4    | 1425            | 87.4                     | 0.82                     | 6.4             | 6.0   | 5.8   | 20.1            | 2.3   | 2.7     | 7.6   | 42        |
| BR2-112M-4  | 4            | 5.5  | 1440            | 88.3                     | 0.82                     | 8.4             | 8.0   | 7.7   | 26.5            | 2.3   | 2.7     | 7.7   | 52        |
| BR2-132S-4  | 5.5          | 7.5  | 1440            | 89.2                     | 0.82                     | 11.4            | 10.9  | 10.5  | 36.5            | 2.1   | 2.4     | 7.5   | 70        |
| BR2-132M-4  | 7.5          | 10   | 1445            | 90.1                     | 0.83                     | 15.2            | 14.5  | 14.0  | 49.6            | 2.2   | 2.5     | 7.4   | 82        |
| BR2-160M-4  | 11           | 15   | 1460            | 91.0                     | 0.85                     | 21.6            | 20.5  | 19.8  | 72.0            | 2.3   | 2.6     | 7.5   | 135       |
| BR2-160L-4  | 15           | 20   | 1460            | 91.8                     | 0.86                     | 28.9            | 27.4  | 26.4  | 98.1            | 2.2   | 2.4     | 7.5   | 156       |
| BR2-180M-4  | 18.5         | 25   | 1470            | 92.2                     | 0.86                     | 35.4            | 33.7  | 32.5  | 120.0           | 2.4   | 2.7     | 7.7   | 203       |
| BR2-180L-4  | 22           | 30   | 1475            | 92.6                     | 0.86                     | 42.0            | 39.9  | 38.4  | 142.4           | 2.2   | 2.5     | 7.8   | 218       |
| BR2-200L-4  | 30           | 40   | 1475            | 93.2                     | 0.86                     | 56.9            | 54.0  | 52.1  | 194.2           | 2.2   | 2.5     | 7.2   | 275       |
| BR2-225S-4  | 37           | 50   | 1480            | 93.6                     | 0.86                     | 69.8            | 66.3  | 63.9  | 238.8           | 2.2   | 2.6     | 7.3   | 328       |
| BR2-225M-4  | 45           | 60   | 1480            | 93.9                     | 0.86                     | 84.7            | 80.4  | 77.5  | 290.4           | 2.2   | 2.4     | 7.4   | 355       |
| BR2-250M-4  | 55           | 75   | 1480            | 94.2                     | 0.86                     | 103.2           | 98.0  | 94.5  | 354.9           | 2.2   | 2.7     | 7.4   | 473       |
| BR2-280S-4  | 75           | 100  | 1480            | 94.7                     | 0.88                     | 136.7           | 129.9 | 125.2 | 484.0           | 2.3   | 2.5     | 6.7   | 596       |
| BR2-280M-4  | 90           | 125  | 1480            | 95.0                     | 0.88                     | 163.6           | 155.4 | 149.8 | 580.7           | 2.3   | 2.5     | 6.9   | 713       |
| BR2-315S-4  | 110          | 150  | 1480            | 95.4                     | 0.88                     | 199.1           | 189.1 | 182.3 | 709.8           | 2.2   | 2.6     | 6.9   | 1012      |
| BR2-315M-4  | 132          | 180  | 1480            | 95.4                     | 0.88                     | 238.9           | 227.0 | 218.7 | 851.8           | 2.3   | 2.7     | 6.9   | 1147      |
| BR2-315L1-4 | 160          | 200  | 1480            | 95.4                     | 0.89                     | 286.3           | 272.0 | 262.2 | 1032.4          | 2.2   | 2.6     | 6.9   | 1224      |
| BR2-315L2-4 | 200          | 270  | 1485            | 95.4                     | 0.89                     | 358.0           | 340.0 | 327.7 | 1286.2          | 2.3   | 2.4     | 6.9   | 1331      |
| BR2-355M2-4 | 250          | 340  | 1490            | 95.8                     | 0.90                     | 441.0           | 418.5 | 403.4 | 1602.3          | 2.2   | 2.4     | 6.9   | 1650      |
| BR2-355L2-4 | 315          | 430  | 1490            | 95.8                     | 0.90                     | 555.1           | 527.3 | 508.3 | 2019.0          | 2.2   | 2.3     | 6.9   | 1804      |

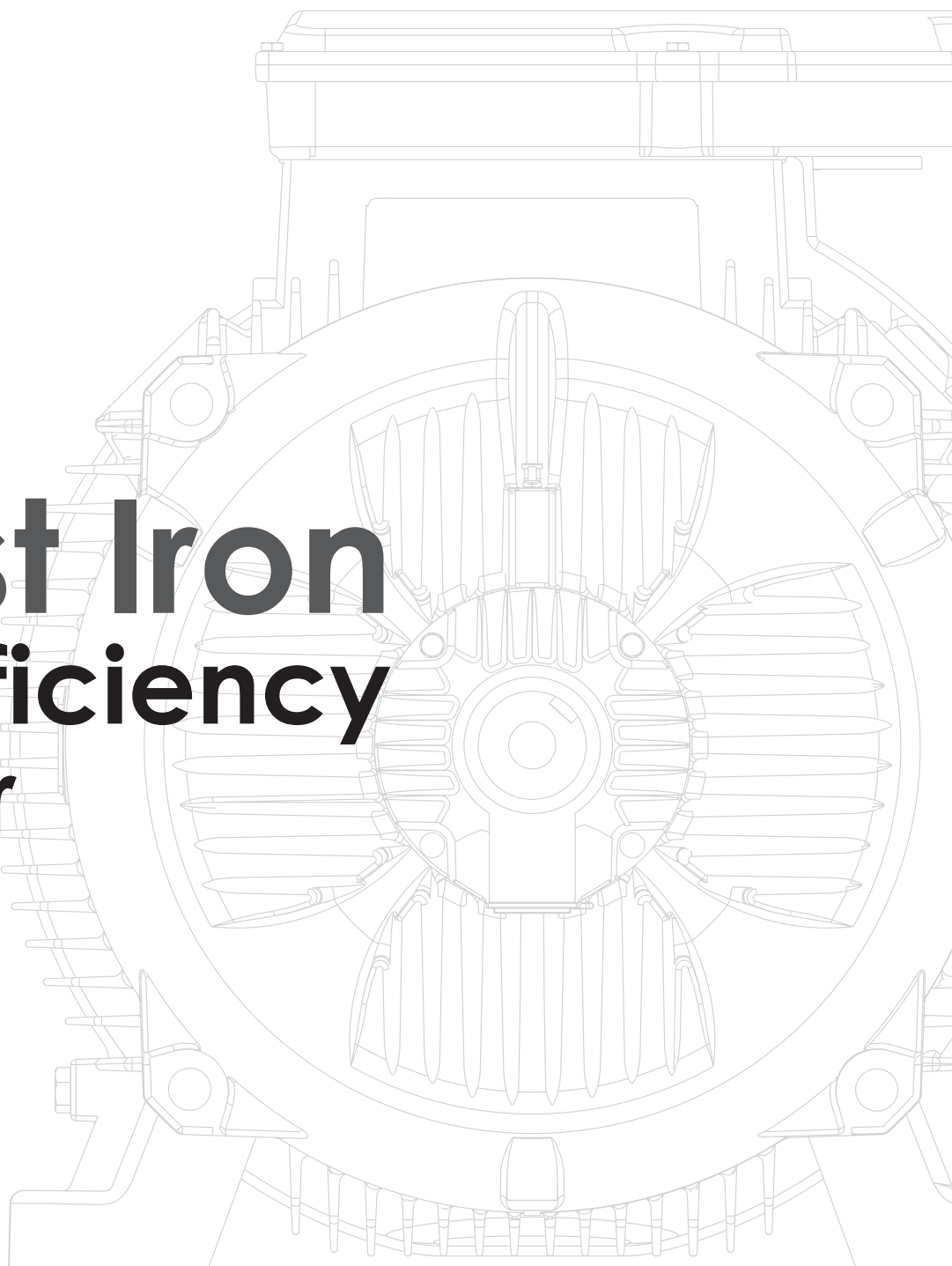
# CAST IRON IE2 Efficiency Motor

## BR2 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1000 RPM 6-POLE 50HZ

| Type        | Rated Output |     | Rated Speed rpm | Efficiency $\eta\%$ load | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|-----|-----------------|--------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP  |                 |                          |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR2-90S-6   | 0.75         | 1   | 910             | 77.7                     | 0.72                     | 2.0             | 1.9   | 1.9   | 7.9             | 2.1   | 2.4     | 5.8   | 24        |
| BR2-90L-6   | 1.1          | 1.5 | 910             | 79.9                     | 0.73                     | 2.9             | 2.7   | 2.6   | 11.5            | 2.3   | 2.5     | 5.9   | 28        |
| BR2-100L-6  | 1.5          | 2   | 920             | 81.5                     | 0.74                     | 3.8             | 3.6   | 3.5   | 15.6            | 2.1   | 2.3     | 6.0   | 38        |
| BR2-112M-6  | 2.2          | 3   | 940             | 83.4                     | 0.74                     | 5.4             | 5.1   | 5.0   | 22.4            | 2.2   | 2.3     | 6.0   | 45        |
| BR2-132S-6  | 3            | 4   | 960             | 84.9                     | 0.74                     | 7.3             | 6.9   | 6.6   | 29.8            | 2.1   | 2.3     | 6.2   | 68        |
| BR2-132M1-6 | 4            | 5.5 | 960             | 86.1                     | 0.74                     | 9.5             | 9.1   | 8.7   | 39.8            | 2.0   | 2.2     | 6.8   | 79        |
| BR2-132M2-6 | 5.5          | 7.5 | 960             | 87.4                     | 0.75                     | 12.7            | 12.1  | 11.7  | 54.7            | 2.0   | 2.3     | 7.1   | 84        |
| BR2-160M-6  | 7.5          | 10  | 970             | 89.0                     | 0.78                     | 16.4            | 15.6  | 15.0  | 73.8            | 2.2   | 2.5     | 6.7   | 126       |
| BR2-160L-6  | 11           | 15  | 970             | 90.0                     | 0.79                     | 23.5            | 22.3  | 21.5  | 108.3           | 2.1   | 2.4     | 6.9   | 153       |
| BR2-180L-6  | 15           | 20  | 970             | 91.0                     | 0.81                     | 30.9            | 29.4  | 28.3  | 147.7           | 2.0   | 2.2     | 7.2   | 207       |
| BR2-200L1-6 | 18.5         | 25  | 970             | 91.5                     | 0.81                     | 37.9            | 36.0  | 34.7  | 182.1           | 2.2   | 2.4     | 7.2   | 250       |
| BR2-200L2-6 | 22           | 30  | 970             | 92.0                     | 0.82                     | 44.3            | 42.1  | 40.6  | 216.6           | 2.2   | 2.5     | 7.3   | 259       |
| BR2-225M-6  | 30           | 40  | 980             | 92.5                     | 0.81                     | 60.8            | 57.8  | 55.7  | 292.3           | 2.1   | 2.5     | 7.1   | 382       |
| BR2-250M-6  | 37           | 50  | 980             | 93.0                     | 0.84                     | 72.0            | 68.4  | 65.9  | 360.6           | 2.2   | 2.4     | 7.1   | 449       |
| BR2-280S-6  | 45           | 60  | 980             | 93.5                     | 0.86                     | 85.0            | 80.8  | 77.9  | 438.5           | 2.1   | 2.0     | 7.2   | 586       |
| BR2-280M-6  | 55           | 75  | 980             | 93.8                     | 0.86                     | 103.6           | 98.4  | 94.9  | 536.0           | 2.1   | 2.0     | 7.2   | 645       |
| BR2-315S-6  | 75           | 100 | 990             | 94.2                     | 0.85                     | 142.3           | 135.2 | 130.3 | 723.5           | 2.0   | 2.3     | 6.7   | 1006      |
| BR2-315M-6  | 90           | 125 | 990             | 94.5                     | 0.84                     | 172.3           | 163.7 | 157.7 | 868.2           | 2.0   | 2.3     | 6.7   | 1107      |
| BR2-315L1-6 | 110          | 150 | 990             | 95.0                     | 0.85                     | 207.0           | 196.6 | 189.5 | 1061.1          | 2.0   | 2.3     | 6.7   | 1197      |
| BR2-315L2-6 | 132          | 180 | 990             | 95.0                     | 0.86                     | 245.5           | 233.2 | 224.8 | 1273.3          | 2.0   | 2.3     | 6.7   | 1268      |
| BR2-355M1-6 | 160          | 200 | 990             | 95.0                     | 0.87                     | 294.1           | 279.4 | 269.3 | 1543.4          | 2.0   | 2.2     | 6.7   | 1554      |
| BR2-355M3-6 | 200          | 270 | 990             | 95.0                     | 0.87                     | 367.7           | 349.3 | 336.7 | 1929.3          | 2.0   | 2.2     | 6.7   | 1768      |
| BR2-355L2-6 | 250          | 340 | 990             | 95.0                     | 0.87                     | 459.6           | 436.6 | 420.8 | 2411.6          | 2.0   | 2.2     | 6.7   | 1902      |

A detailed technical line drawing of a motor, showing the stator, rotor, and cooling fan. The drawing is rendered in a light gray color, serving as a background for the text.

# **Cast Iron IE1 Efficiency Motor**

# CAST IRON IE1 Efficiency Motor

## BR1 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 3000 RPM 2-POLE 50HZ

| Type        | Rated Output |      | Rated Speed rpm | Efficiency $\eta\%$ (Load) | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|------|-----------------|----------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP   |                 |                            |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR1-71M1-2  | 0.37         | 0.55 | 2730            | 70.0                       | 0.79                     | 1.02            | 0.97  | 0.93  | 1.1             | 2.2   | 2.4     | 6.0   | 11.5      |
| BR1-80M1-2  | 0.75         | 1    | 2840            | 75.5                       | 0.83                     | 1.8             | 1.7   | 1.67  | 2.5             | 2.3   | 2.6     | 5.5   | 13        |
| BR1-80M2-2  | 1.1          | 1.5  | 2840            | 76.1                       | 0.84                     | 2.6             | 2.5   | 2.4   | 3.7             | 2.3   | 2.6     | 5.6   | 15        |
| BR1-90S-2   | 1.5          | 2    | 2850            | 79.5                       | 0.85                     | 3.4             | 3.2   | 3.1   | 5               | 2.5   | 2.9     | 6.1   | 20        |
| BR1-90L-2   | 2.2          | 3    | 2850            | 81.7                       | 0.85                     | 4.8             | 4.6   | 4.4   | 7.4             | 2.7   | 2.9     | 6.1   | 23        |
| BR1-100L-2  | 3            | 4    | 2880            | 83.1                       | 0.87                     | 6.3             | 6     | 5.8   | 10              | 2.7   | 2.9     | 6.5   | 30        |
| BR1-112M-2  | 4            | 5.5  | 2880            | 83.5                       | 0.88                     | 8.3             | 7.9   | 7.6   | 13.3            | 2.6   | 2.9     | 6.5   | 40        |
| BR1-132S1-2 | 5.5          | 7.5  | 2900            | 86.0                       | 0.88                     | 11.0            | 10.5  | 10.2  | 18.1            | 2.3   | 2.6     | 6.9   | 54        |
| BR1-132S2-2 | 7.5          | 10   | 2900            | 87.0                       | 0.88                     | 14.9            | 14.2  | 13.5  | 24.5            | 2.5   | 2.8     | 0.9   | 60        |
| BR1-160M1-2 | 11           | 15   | 2930            | 88.0                       | 0.89                     | 21.3            | 20.1  | 19.4  | 35.8            | 2.6   | 2.9     | 6.7   | 99        |
| BR1-160M2-2 | 15           | 20   | 2930            | 89.0                       | 0.89                     | 28.8            | 27.2  | 26.2  | 48.8            | 2.6   | 2.9     | 6.7   | 110       |
| BR1-160L-2  | 18.5         | 25   | 2930            | 90.0                       | 0.9                      | 34.7            | 32.9  | 31.8  | 60.4            | 2.5   | 2.8     | 6.8   | 127       |
| BR1-180M-2  | 22           | 30   | 2940            | 90.0                       | 0.9                      | 41              | 38.9  | 37.6  | 71.4            | 2.6   | 2.8     | 6.6   | 167       |
| BR1-200L1-2 | 30           | 40   | 2950            | 91.5                       | 0.9                      | 55.4            | 52.6  | 50.7  | 97.2            | 2.5   | 2.7     | 6.5   | 220       |
| BR1-200L2-2 | 37           | 50   | 2950            | 92                         | 0.9                      | 67.9            | 64.5  | 62.2  | 119.8           | 2.4   | 2.6     | 6.5   | 242       |
| BR1-225M-2  | 45           | 60   | 2970            | 92.5                       | 0.9                      | 82.1            | 78    | 75.3  | 145             | 2.4   | 2.6     | 6.8   | 281       |
| BR1-250M-2  | 55           | 75   | 2970            | 93.2                       | 0.9                      | 99.6            | 94.6  | 91.3  | 177             | 2.5   | 2.8     | 6.8   | 373       |
| BR1-280S-2  | 75           | 100  | 2970            | 93.9                       | 0.9                      | 134.8           | 128.1 | 123.5 | 241             | 2.4   | 2.7     | 6.7   | 477       |
| BR1-280M-2  | 90           | 125  | 2970            | 94.2                       | 0.91                     | 159.5           | 151.5 | 146.1 | 290             | 2.4   | 2.7     | 6.7   | 516       |
| BR1-315S-2  | 110          | 150  | 2980            | 94.4                       | 0.91                     | 194.6           | 184.9 | 178.2 | 353             | 2     | 2.5     | 6.6   | 792       |
| BR1-315M-2  | 132          | 180  | 2980            | 94.6                       | 0.91                     | 233             | 221.4 | 213.4 | 423             | 2.1   | 2.5     | 6.6   | 828       |
| BR1-315L1-2 | 160          | 200  | 2980            | 94.7                       | 0.91                     | 282.1           | 270   | 258.4 | 513             | 1.9   | 2.4     | 6.7   | 932       |
| BR1-315L2-2 | 200          | 270  | 2980            | 95                         | 0.92                     | 347.7           | 330.1 | 318.4 | 641             | 1.9   | 2.4     | 6.7   | 1044      |
| BR1-355M1-2 | 220          | 300  | 2980            | 95.5                       | 0.92                     | 379             | 361   | 349   | 705             | 1.48  | 2.34    | 5.42  | 1490      |
| BR1-355M2-2 | 250          | 340  | 2980            | 95.6                       | 0.92                     | 429             | 408   | 393   | 802             | 1.65  | 2.44    | 5.74  | 1638      |
| BR1-355L1-2 | 280          | 380  | 2980            | 95.6                       | 0.93                     | 478             | 457   | 437   | 897             | 2.01  | 2.76    | 6.69  | 1798      |
| BR1-355L2-2 | 315          | 430  | 2980            | 95.7                       | 0.93                     | 537             | 510   | 491   | 1010            | 1.61  | 2.29    | 5.46  | 1834      |



# CAST IRON IE1 Efficiency Motor

## BR1 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1500 RPM 4-POLE 50HZ

| Type        | Rated Output |      | Rated Speed rpm | Efficiency $\eta\%$ (Load) | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|------|-----------------|----------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP   |                 |                            |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR1-71M1-4  | 0.37         | 0.55 | 1370            | 65.0                       | 0.74                     | 1.17            | 1.11  | 1.07  | 2.2             | 2.2   | 2.4     | 6.0   | 13        |
| BR1-80M1-4  | 0.55         | 0.75 | 1390            | 71.4                       | 0.75                     | 1.6             | 1.5   | 1.4   | 3.8             | 2.2   | 2.4     | 5.5   | 13        |
| BR1-80M2-4  | 0.75         | 1    | 1390            | 73.5                       | 0.76                     | 2.1             | 2.0   | 1.9   | 5.2             | 2.2   | 2.4     | 5.6   | 15        |
| BR1-90S-4   | 1.1          | 1.5  | 1400            | 76.2                       | 0.77                     | 2.9             | 2.8   | 2.7   | 7.5             | 2.2   | 2.5     | 5.4   | 20        |
| BR1-90L-4   | 1.5          | 2    | 1400            | 78.7                       | 0.78                     | 3.8             | 3.6   | 3.5   | 10.2            | 2.4   | 2.6     | 5.2   | 24        |
| BR1-100L1-4 | 2.2          | 3    | 1420            | 81.0                       | 0.81                     | 5.1             | 4.8   | 4.7   | 14.8            | 2.3   | 2.6     | 6.0   | 29        |
| BR1-100L2-4 | 3            | 4    | 1420            | 82.7                       | 0.82                     | 6.8             | 6.5   | 6.2   | 20.2            | 2.3   | 2.7     | 6.1   | 32        |
| BR1-112M-4  | 4            | 5.5  | 1440            | 84.5                       | 0.82                     | 8.8             | 8.4   | 8.1   | 26.5            | 2.3   | 2.8     | 6.5   | 42        |
| BR1-132S-4  | 5.5          | 7.5  | 1440            | 85.0                       | 0.83                     | 11.8            | 11.1  | 10.7  | 36.5            | 2.3   | 2.9     | 6.8   | 57        |
| BR1-132M-4  | 7.5          | 10   | 1440            | 87.0                       | 0.84                     | 15.6            | 14.8  | 14.3  | 49.8            | 2.4   | 3.0     | 6.5   | 69        |
| BR1-160M-4  | 11           | 15   | 1460            | 88.0                       | 0.84                     | 22.3            | 21.4  | 20.6  | 72              | 2.3   | 2.9     | 6.9   | 107       |
| BR1-160L-4  | 15           | 20   | 1460            | 89.0                       | 0.85                     | 30.1            | 28.8  | 27.7  | 98.2            | 2.3   | 2.9     | 6.8   | 129       |
| BR1-180M-4  | 18.5         | 25   | 1470            | 90.5                       | 0.86                     | 36.1            | 34.4  | 33.1  | 120.2           | 2.3   | 2.9     | 6.4   | 162       |
| BR1-180L-4  | 22           | 30   | 1470            | 91.0                       | 0.86                     | 42.7            | 40.8  | 39.3  | 143             | 2.3   | 2.9     | 6.9   | 172       |
| BR1-200L-4  | 30           | 40   | 1470            | 92.1                       | 0.86                     | 57.5            | 54.6  | 52.7  | 195             | 2.4   | 2.9     | 6.8   | 224       |
| BR1-225S-4  | 37           | 50   | 1480            | 92.7                       | 0.87                     | 69.7            | 66.2  | 63.8  | 238.9           | 2.2   | 2.7     | 6.5   | 277       |
| BR1-225M-4  | 45           | 60   | 1480            | 93.0                       | 0.87                     | 84.5            | 80.3  | 77.4  | 290.5           | 2.3   | 2.5     | 6.3   | 302       |
| BR1-250M-4  | 55           | 75   | 1480            | 93.3                       | 0.87                     | 103             | 97.9  | 94.3  | 355.1           | 2.2   | 2.5     | 6.4   | 383       |
| BR1-280S-4  | 75           | 100  | 1480            | 93.8                       | 0.88                     | 138.1           | 131.2 | 126.5 | 483.9           | 2.1   | 2.8     | 6.8   | 527       |
| BR1-280M-4  | 90           | 125  | 1480            | 94.1                       | 0.88                     | 165             | 156.8 | 151.1 | 580.7           | 2.2   | 2.7     | 6.9   | 548       |
| BR1-315S-4  | 110          | 150  | 1480            | 94.7                       | 0.88                     | 200.5           | 190.5 | 183.6 | 709.8           | 1.9   | 2.7     | 6.5   | 850       |
| BR1-315M-4  | 132          | 180  | 1480            | 95.0                       | 0.88                     | 240             | 228.0 | 219.8 | 851.8           | 2.3   | 3.2     | 6.8   | 918       |
| BR1-315L1-4 | 160          | 200  | 1480            | 95.2                       | 0.89                     | 287             | 272.7 | 262.8 | 1032            | 2.6   | 3.0     | 6.6   | 1018      |
| BR1-315L2-4 | 200          | 270  | 1480            | 95.4                       | 0.89                     | 358             | 340.1 | 327.8 | 1290            | 2.2   | 2.8     | 6.4   | 1122      |
| BR1-355M1-4 | 220          | 300  | 1490            | 95.6                       | 0.90                     | 388             | 372   | 356   | 1410            | 1.94  | 2.41    | 6.18  | 1592      |
| BR1-355M2-4 | 250          | 340  | 1490            | 95.6                       | 0.90                     | 440             | 420   | 403   | 1603            | 1.93  | 2.33    | 6.05  | 1650      |
| BR1-355L1-4 | 280          | 380  | 1490            | 95.7                       | 0.90                     | 492             | 471   | 450   | 1795            | 2.01  | 2.35    | 6.17  | 1758      |
| BR1-355L2-4 | 315          | 430  | 1490            | 95.7                       | 0.90                     | 554             | 521   | 506   | 2020            | 2.17  | 2.42    | 6.44  | 1804      |

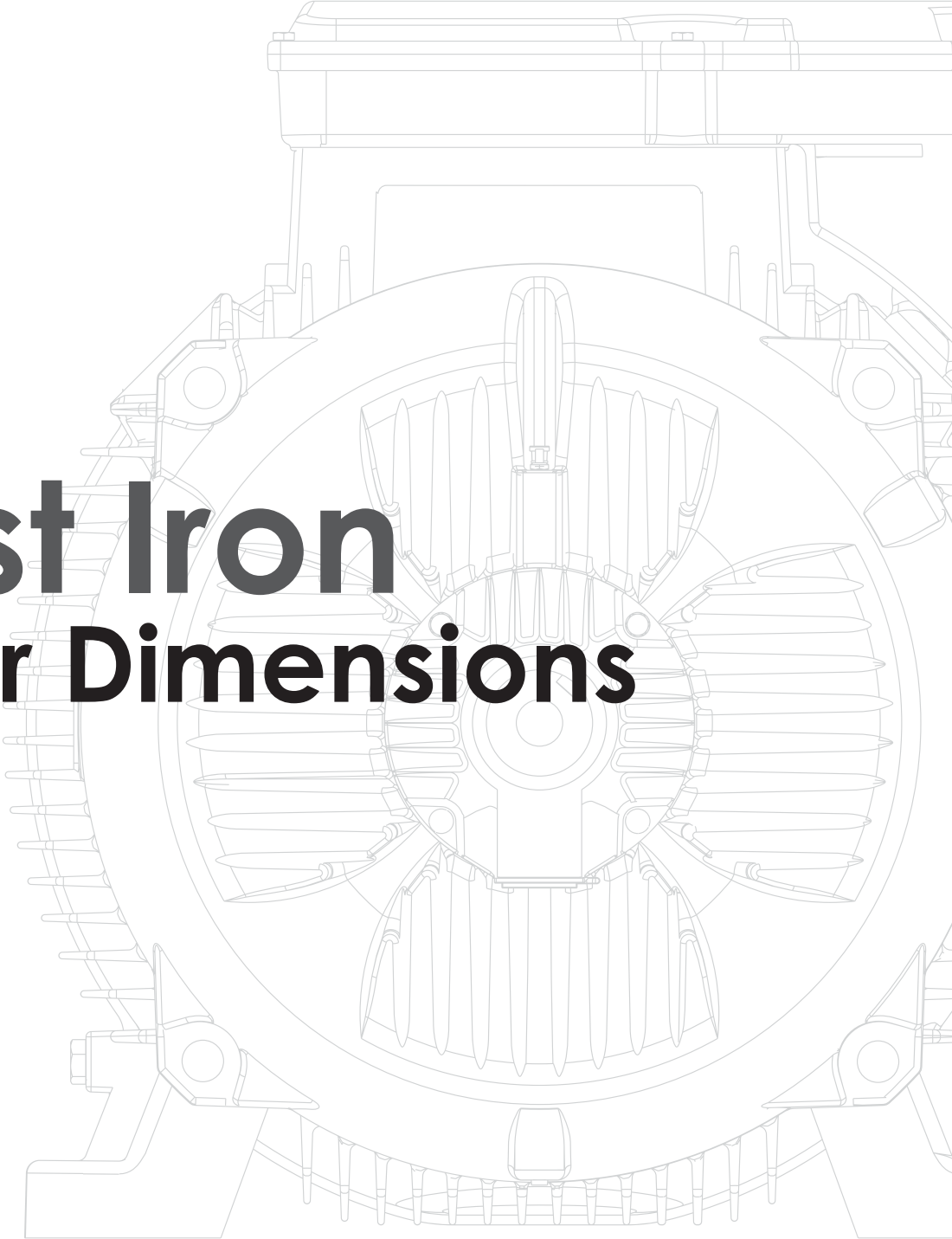
# CAST IRON IE1 Efficiency Motor

## BR1 Series

Three-Phase Squirrel Cage Motors  
380-415 V  
Protection IP55

SPEED 1000RPM 6-POLE 50HZ

| Type        | Rated Output |      | Rated Speed rpm | Efficiency $\eta\%$ (Load) | Power factor $\cos \Phi$ | Rated current A |       |       | Rated Torque Nm | Ts/Tn | Tmax/Tn | Is/In | Weight kg |
|-------------|--------------|------|-----------------|----------------------------|--------------------------|-----------------|-------|-------|-----------------|-------|---------|-------|-----------|
|             | Kw           | HP   |                 |                            |                          | 380             | 400   | 415   |                 |       |         |       |           |
| BR1-80M1-6  | 0.37         | 0.55 | 890             | 61.0                       | 0.69                     | 1.34            | 1.27  | 1.22  | 3.5             | 2.0   | 2.1     | 4.0   | 16.5      |
| BR1-90S-6   | 0.75         | 1    | 910             | 69.1                       | 0.72                     | 2.3             | 2.2   | 2.1   | 7.9             | 2.3   | 2.7     | 4.1   | 21        |
| BR1-90L-6   | 1.1          | 1.5  | 910             | 72                         | 0.73                     | 3.2             | 3.0   | 2.9   | 11.5            | 2.3   | 2.7     | 4.6   | 23        |
| BR1-100L-6  | 1.5          | 2    | 920             | 76                         | 0.75                     | 4.1             | 3.9   | 3.8   | 15.6            | 2.4   | 2.8     | 5     | 29        |
| BR1-112M-6  | 2.2          | 3    | 940             | 79.1                       | 0.76                     | 5.6             | 5.3   | 5.1   | 22.4            | 2.1   | 2.5     | 5.2   | 37        |
| BR1-132S-6  | 3            | 4    | 960             | 81.0                       | 0.76                     | 7.4             | 7.0   | 6.8   | 29.9            | 1.9   | 2.5     | 5.6   | 52        |
| BR1-132M1-6 | 4            | 5.5  | 960             | 82.0                       | 0.76                     | 9.8             | 9.2   | 8.9   | 39.8            | 2.1   | 2.7     | 6.2   | 59        |
| BR1-132M2-6 | 5.5          | 7.5  | 960             | 84.0                       | 0.77                     | 12.9            | 12.2  | 11.7  | 54.7            | 2.3   | 2.8     | 6.5   | 72        |
| BR1-160M-6  | 7.5          | 10   | 970             | 86.0                       | 0.77                     | 17.2            | 16.2  | 15.7  | 73.9            | 2     | 2.6     | 5.6   | 98        |
| BR1-160L-6  | 11           | 15   | 970             | 87.5                       | 0.78                     | 24.2            | 23.3  | 22.4  | 108             | 2.1   | 2.4     | 5.8   | 121       |
| BR1-180L-6  | 15           | 20   | 970             | 89                         | 0.81                     | 31.6            | 30.0  | 28.9  | 148             | 2     | 2.4     | 5.7   | 164       |
| BR1-200L1-6 | 18.5         | 25   | 970             | 90.2                       | 0.81                     | 38.5            | 36.6  | 35.3  | 182             | 2.2   | 2.8     | 6.7   | 208       |
| BR1-200L2-6 | 22           | 30   | 970             | 90.2                       | 0.83                     | 44.7            | 42.5  | 40.9  | 217             | 2.3   | 2.9     | 6.6   | 217       |
| BR1-225M-6  | 30           | 40   | 980             | 91.5                       | 0.84                     | 59.3            | 56.3  | 54.3  | 293             | 2.2   | 2.7     | 6.8   | 287       |
| BR1-250M-6  | 37           | 50   | 980             | 92.2                       | 0.86                     | 70.1            | 66.6  | 64.2  | 361             | 2     | 2.5     | 6.2   | 355       |
| BR1-280S-6  | 45           | 60   | 980             | 92.5                       | 0.86                     | 86              | 81.7  | 78.7  | 438             | 1.9   | 2.5     | 6.1   | 456       |
| BR1-280M-6  | 55           | 75   | 985             | 92.9                       | 0.86                     | 105             | 99.8  | 96.1  | 536             | 2.1   | 2.7     | 6.7   | 502       |
| BR1-315S-6  | 75           | 100  | 990             | 93.7                       | 0.86                     | 142             | 134.9 | 130.0 | 724             | 2     | 2.7     | 6.5   | 786       |
| BR1-315M-6  | 90           | 125  | 990             | 93.9                       | 0.86                     | 170             | 161.5 | 155.7 | 869             | 2     | 2.6     | 6.2   | 884       |
| BR1-315L1-6 | 110          | 150  | 990             | 94.5                       | 0.86                     | 206             | 195.7 | 188.6 | 1062            | 1.9   | 2.7     | 6     | 964       |
| BR1-315L2-6 | 132          | 180  | 990             | 94.6                       | 0.87                     | 244             | 231.8 | 223.4 | 1274            | 2     | 2.7     | 5.8   | 1060      |
| BR1-355M1-6 | 160          | 200  | 990             | 95.4                       | 0.87                     | 291             | 275   | 267   | 1544            | 2.28  | 2.95    | 7.13  | 1554      |
| BR1-355M2-6 | 200          | 270  | 990             | 95.5                       | 0.88                     | 361             | 342   | 330   | 1930            | 2.3   | 2.89    | 7.09  | 1768      |
| BR1-355L1-6 | 220          | 300  | 990             | 95.5                       | 0.88                     | 395             | 376   | 365   | 2122            | 1.84  | 2.73    | 5.9   | 1796      |
| BR1-355L2-6 | 250          | 340  | 990             | 95.6                       | 0.89                     | 448             | 425   | 409   | 2413            | 2.16  | 2.64    | 6.59  | 1902      |

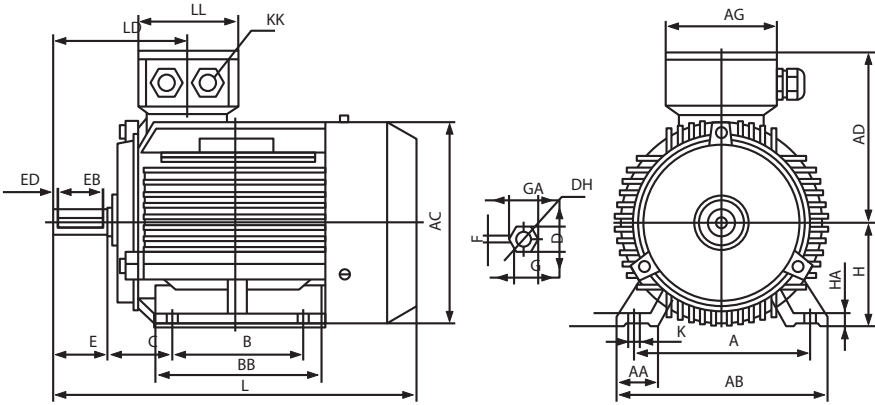


# Cast Iron Motor Dimensions

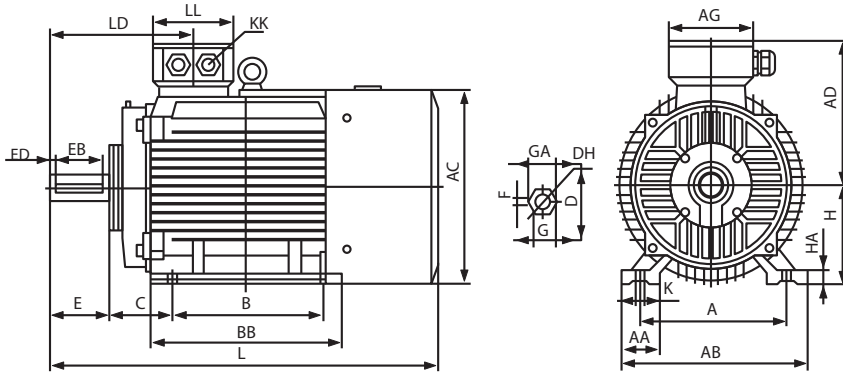
# CAST IRON Motor Dimensions

## Foot Mounting IM B3 #71-355

| Type | Pole     | A   | AA  | AB  | AC    |
|------|----------|-----|-----|-----|-------|
| 71M  | 2,4,6    | 112 | 28  | 150 | 135   |
| 80   | 2,4,6,8  | 125 | 34  | 165 | 155.4 |
| 90S  | 2,4,6,8  | 140 | 36  | 180 | 175.4 |
| 90L  | 2,4,6,8  | 140 | 36  | 180 | 175.4 |
| 100L | 2,4,6,8  | 160 | 40  | 205 | 195.4 |
| 112M | 2,4,6,8  | 190 | 45  | 230 | 219.5 |
| 132S | 2,4,6,8  | 216 | 55  | 270 | 258.4 |
| 132M | 4,6,8    | 216 | 55  | 270 | 258.4 |
| 160M | 2,4,6,8  | 254 | 65  | 320 | 314   |
| 160L | 2,4,6,8  | 254 | 65  | 320 | 314   |
| 180M | 2,4,8    | 279 | 70  | 355 | 355   |
| 180L | 4,6,8    | 279 | 70  | 355 | 355   |
| 200L | 2,4,6,8  | 318 | 70  | 395 | 397   |
| 225S | 4,6,8    | 356 | 75  | 435 | 446   |
| 225M | 2        | 356 | 75  | 435 | 446   |
| 225M | 4,6,8    | 356 | 75  | 435 | 446   |
| 250M | 2        | 406 | 80  | 484 | 485   |
| 250M | 4,6,8    | 406 | 80  | 484 | 485   |
| 280S | 2        | 457 | 85  | 542 | 547   |
| 280S | 4,6,8    | 457 | 85  | 542 | 547   |
| 280M | 2        | 457 | 85  | 542 | 547   |
| 280M | 4,6,8    | 457 | 85  | 542 | 547   |
| 315S | 2        | 508 | 120 | 628 | 620   |
| 315S | 4,6,8,10 | 508 | 120 | 628 | 620   |
| 315M | 2        | 508 | 120 | 628 | 620   |
| 315M | 4,6,8,10 | 508 | 120 | 628 | 620   |
| 315L | 2        | 508 | 120 | 628 | 620   |
| 315L | 4,6,8,10 | 508 | 120 | 628 | 620   |
| 355M | 2        | 610 | 116 | 726 | 698   |
| 355M | 4,6,8,10 | 610 | 116 | 726 | 698   |
| 355L | 2        | 610 | 116 | 726 | 698   |
| 355L | 4,6,8,10 | 610 | 116 | 726 | 698   |



FR#80-132

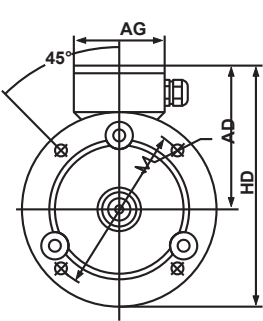


FR#160-355

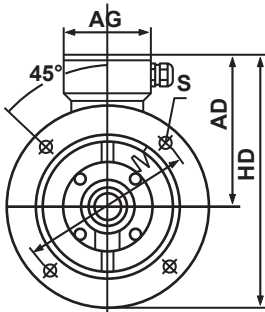
| AD  | AG  | B   | BB  | C   | D  | DH     | E   | EB  | ED  | F  | G    | GA   | H   | HA | K       | KK        | L    | LD    | LL  |
|-----|-----|-----|-----|-----|----|--------|-----|-----|-----|----|------|------|-----|----|---------|-----------|------|-------|-----|
| 124 | 78  | 90  | 105 | 45  | 14 | M5X20  | 30  | 24  | 4   | 5  | 11   | 16   | 71  | 10 | 4-φ07   | 1-M25X1.5 | 258  | 100   | 78  |
| 149 | 94  | 100 | 130 | 50  | 19 | M6X16  | 40  | 30  | 5   | 6  | 15.5 | 21.5 | 80  | 10 | 4-Φ10   | 1-M25X1.5 | 305  | 112   | 94  |
| 170 | 102 | 100 | 130 | 56  | 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 90  | 12 | 4-Φ10   | 1-M25X1.5 | 360  | 130   | 102 |
| 175 | 102 | 125 | 155 | 56  | 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 90  | 12 | 4-Φ10   | 1-M25X1.5 | 390  | 130   | 102 |
| 175 | 102 | 140 | 176 | 63  | 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 100 | 14 | 4-Φ12   | 1-M32X1.5 | 435  | 139   | 102 |
| 198 | 118 | 140 | 180 | 70  | 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 112 | 15 | 4-Φ12   | 2-M32X1.5 | 480  | 147   | 110 |
| 233 | 118 | 140 | 200 | 89  | 38 | M12X28 | 80  | 65  | 7.5 | 10 | 33   | 41   | 132 | 18 | 4-Φ12   | 2-M32X1.5 | 510  | 172   | 110 |
| 233 | 118 | 178 | 238 | 89  | 38 | M12X28 | 80  | 65  | 7.5 | 10 | 33   | 41   | 132 | 18 | 4-Φ12   | 2-M32X1.5 | 550  | 172   | 110 |
| 265 | 162 | 210 | 260 | 108 | 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 160 | 20 | 4-Φ14.5 | 2-M40X1.5 | 730  | 256   | 152 |
| 265 | 162 | 254 | 304 | 108 | 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 160 | 20 | 4-Φ14.5 | 2-M40X1.5 | 760  | 256   | 152 |
| 280 | 162 | 241 | 311 | 121 | 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 180 | 22 | 4-Φ14.5 | 2-M40X1.5 | 770  | 271   | 152 |
| 280 | 162 | 279 | 349 | 121 | 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 180 | 22 | 4-Φ14.5 | 2-M40X1.5 | 800  | 271   | 152 |
| 320 | 210 | 305 | 369 | 133 | 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 200 | 25 | 4-φ18.5 | 2-M50X1.5 | 860  | 296   | 190 |
| 335 | 210 | 286 | 368 | 149 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 225 | 28 | 4-Φ18.5 | 2-M50X1.5 | 841  | 329   | 190 |
| 335 | 210 | 311 | 393 | 149 | 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 225 | 28 | 4-Φ18.5 | 2-M50X1.5 | 831  | 299   | 190 |
| 335 | 210 | 311 | 393 | 149 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 225 | 28 | 4-Φ18.5 | 2-M50X1.5 | 866  | 329   | 190 |
| 385 | 248 | 349 | 445 | 168 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 250 | 30 | 4-Φ24   | 2-M63X1.5 | 990  | 347   | 218 |
| 385 | 248 | 349 | 445 | 168 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 250 | 30 | 4-Φ24   | 2-M63X1.5 | 990  | 347   | 218 |
| 425 | 248 | 368 | 485 | 190 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 280 | 35 | 4-Φ24   | 2-M63X1.5 | 990  | 355.5 | 218 |
| 425 | 248 | 368 | 485 | 190 | 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 280 | 35 | 4-Φ24   | 2-M63X1.5 | 990  | 355.5 | 218 |
| 425 | 248 | 419 | 536 | 190 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 280 | 35 | 4-Φ24   | 2-M63X1.5 | 1040 | 355.5 | 218 |
| 425 | 248 | 419 | 536 | 190 | 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 280 | 35 | 4-Φ24   | 2-M63X1.5 | 1040 | 355.5 | 218 |
| 530 | 320 | 406 | 570 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1180 | 397   | 280 |
| 530 | 320 | 406 | 570 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1270 | 427   | 280 |
| 530 | 320 | 457 | 680 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1270 | 397   | 280 |
| 530 | 320 | 457 | 680 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1290 | 427   | 280 |
| 530 | 320 | 508 | 680 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1320 | 397   | 280 |
| 530 | 320 | 508 | 680 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 4-Φ28   | 2-M63X1.5 | 1320 | 427   | 280 |
| 645 | 380 | 560 | 750 | 254 | 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 355 | 52 | 5-Φ28   | 2-M63X1.5 | 1500 | 414   | 330 |
| 645 | 380 | 560 | 750 | 254 | 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 355 | 52 | 6-Φ28   | 2-M63X1.5 | 1500 | 444   | 330 |
| 645 | 380 | 630 | 750 | 254 | 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 355 | 52 | 6-Φ28   | 2-M63X1.5 | 1530 | 414   | 330 |
| 645 | 380 | 630 | 750 | 254 | 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 355 | 52 | 6-Φ28   | 2-M63X1.5 | 1630 | 444   | 330 |

# CAST IRON Motor Dimensions

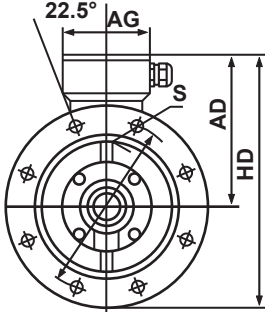
# Flange Mounting IM B5 #71-355



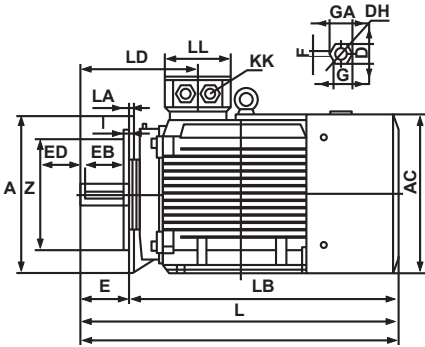
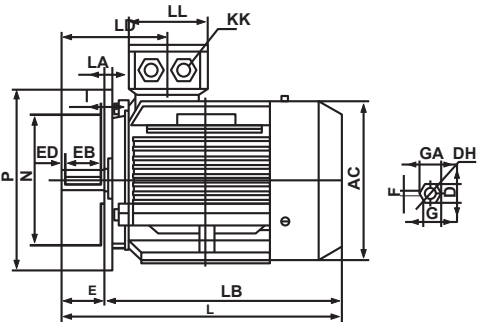
FR#80-132



FR#160-200



FR#225-355

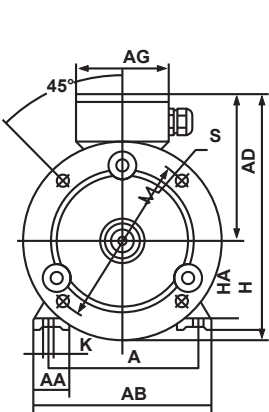


| Type | Pole     | AC    | AD  | AG  |
|------|----------|-------|-----|-----|
| 71M  | 2,4,6    | 139   | 107 | 78  |
| 80   | 2,4,6,8  | 155.4 | 131 | 94  |
| 90S  | 2,4,6,8  | 175.4 | 148 | 102 |
| 90L  | 2,4,6,8  | 175.4 | 148 | 102 |
| 100L | 2,4,6,8  | 195.4 | 162 | 102 |
| 112M | 2,4,6,8  | 219.4 | 190 | 118 |
| 132S | 2,4,6,8  | 258.4 | 203 | 118 |
| 132M | 4,6,8    | 258.4 | 203 | 118 |
| 160M | 2,4,6,8  | 314   | 251 | 162 |
| 160L | 2,4,6,8  | 314   | 251 | 162 |
| 180M | 2,4,8    | 355   | 267 | 162 |
| 180L | 4,6,8    | 355   | 267 | 162 |
| 200L | 2,4,6,8  | 397   | 299 | 210 |
| 225S | 4,6,8    | 446   | 322 | 210 |
| 225M | 2        | 446   | 322 | 210 |
| 225M | 4,6,8    | 446   | 322 | 210 |
| 250M | 2        | 485   | 358 | 248 |
| 250M | 4,6,8    | 485   | 358 | 248 |
| 280S | 2        | 547   | 387 | 248 |
| 280S | 4,6,8    | 547   | 387 | 248 |
| 280M | 2        | 547   | 387 | 248 |
| 280M | 4,6,8    | 547   | 387 | 248 |
| 315S | 2        | 620   | 527 | 320 |
| 315S | 4,6,8,10 | 620   | 527 | 320 |
| 315M | 2        | 620   | 527 | 320 |
| 315M | 4,6,8,10 | 620   | 527 | 320 |
| 315L | 2        | 620   | 527 | 320 |
| 315L | 4,6,8,10 | 620   | 527 | 320 |
| 355M | 2        | 698   | 642 | 380 |
| 355M | 4,6,8,10 | 698   | 642 | 380 |
| 355L | 2        | 698   | 642 | 380 |
| 355L | 4,6,8,10 | 698   | 642 | 380 |

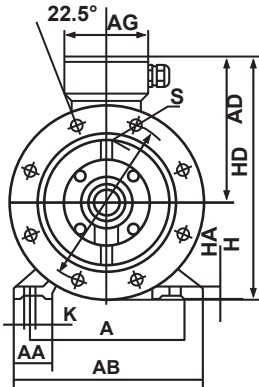
| D  | DH     | E   | EB  | ED  | F  | G    | GA   | HD    | KK        | L    | LA | LB   | LD    | LL  | M   | N   | P   | S    | T   |
|----|--------|-----|-----|-----|----|------|------|-------|-----------|------|----|------|-------|-----|-----|-----|-----|------|-----|
| 14 | M5X20  | 30  | 24  | 4   | 5  | 11   | 16   | 186   | 1-M25X1.5 | 258  | 10 | 95   | 100   | 78  | 130 | 110 | 160 | 10   | 3.5 |
| 19 | M6X16  | 40  | 30  | 5   | 6  | 15.5 | 21.5 | 231   | 1-M25X1.5 | 305  | 12 | 244  | 112   | 94  | 165 | 130 | 200 | 12   | 3.5 |
| 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 248   | 1-M25X1.5 | 360  | 12 | 258  | 130   | 102 | 165 | 130 | 200 | 12   | 3.5 |
| 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 248   | 1-M25X1.5 | 390  | 12 | 283  | 130   | 102 | 165 | 130 | 200 | 12   | 3.5 |
| 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 287   | 1-M32X1.5 | 435  | 13 | 320  | 139   | 102 | 215 | 180 | 250 | 15.0 | 4   |
| 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 308   | 2-M32X1.5 | 480  | 14 | 334  | 147   | 110 | 215 | 180 | 250 | 15.0 | 4   |
| 38 | M12X28 | 80  | 65  | 1.5 | 10 | 33   | 41   | 353   | 2-M32X1.5 | 510  | 14 | 390  | 172   | 110 | 265 | 230 | 300 | 15.0 | 4   |
| 38 | M12X28 | 80  | 65  | 7.5 | 10 | 33   | 41   | 353   | 2-M32X1.5 | 550  | 14 | 428  | 173   | 110 | 265 | 230 | 300 | 15.0 | 4   |
| 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 426   | 2-M40X1.5 | 730  | 15 | 498  | 256   | 152 | 300 | 250 | 350 | 19.0 | 5   |
| 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 426   | 2-M40X1.5 | 760  | 15 | 542  | 256   | 152 | 300 | 250 | 350 | 19.0 | 5   |
| 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 444.5 | 2-M40X1.5 | 770  | 15 | 578  | 271   | 152 | 300 | 250 | 350 | 19.0 | 5   |
| 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 444.5 | 2-M40X1.5 | 800  | 15 | 616  | 271   | 152 | 300 | 250 | 350 | 19.0 | 5   |
| 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 499   | 2-M50X1.5 | 860  | 17 | 661  | 296   | 190 | 350 | 300 | 400 | 18.5 | 5   |
| 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 547   | 2-M50X1.5 | 841  | 20 | 684  | 329   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 547   | 2-M50X1.5 | 831  | 20 | 709  | 299   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 547   | 2-M50X1.5 | 866  | 20 | 709  | 329   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 633   | 2-M63X1.5 | 990  | 22 | 770  | 347   | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 633   | 2-M63X1.5 | 990  | 22 | 770  | 347   | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 662   | 2-M63X1.5 | 990  | 22 | 842  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 662   | 2-M63X1.5 | 990  | 22 | 842  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 662   | 2-M63X1.5 | 1040 | 22 | 893  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 662   | 2-M63X1.5 | 1040 | 22 | 893  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 857   | 2-M63X1.5 | 1180 | 22 | 1038 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 857   | 2-M63X1.5 | 1270 | 22 | 1038 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 857   | 2-M63X1.5 | 1270 | 22 | 1148 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 857   | 2-M63X1.5 | 1290 | 22 | 1148 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 857   | 2-M63X1.5 | 1320 | 22 | 1148 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 857   | 2-M63X1.5 | 1320 | 22 | 1148 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 1042  | 2-M63X1.5 | 1500 | 25 | 1346 | 414   | 330 | 740 | 680 | 800 | 24   | 6   |
| 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 1042  | 2-M63X1.5 | 1500 | 25 | 1346 | 444   | 330 | 740 | 680 | 800 | 24   | 6   |
| 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 1042  | 2-M63X1.5 | 1530 | 25 | 1346 | 414   | 330 | 740 | 680 | 800 | 24   | 6   |
| 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 1042  | 2-M63X1.5 | 1630 | 25 | 1346 | 444   | 330 | 740 | 680 | 800 | 24   | 6   |

# CAST IRON Motor Dimensions

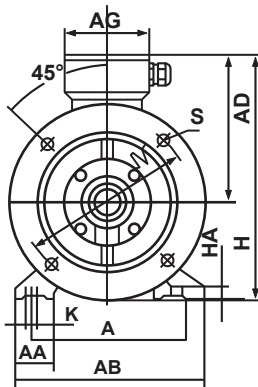
# Foot Flange Mounting IM B35 #71-355



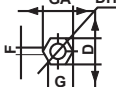
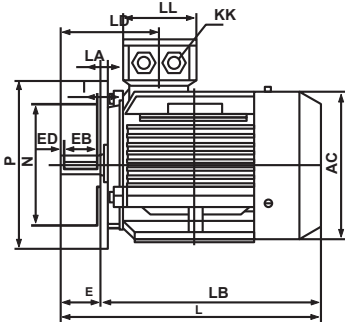
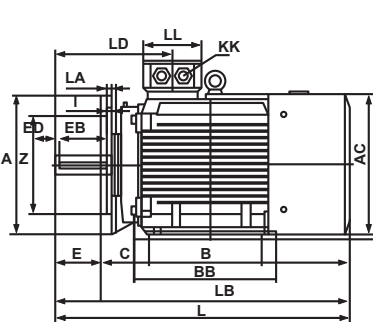
FR#80-132



FR#225-355



FR#160-200

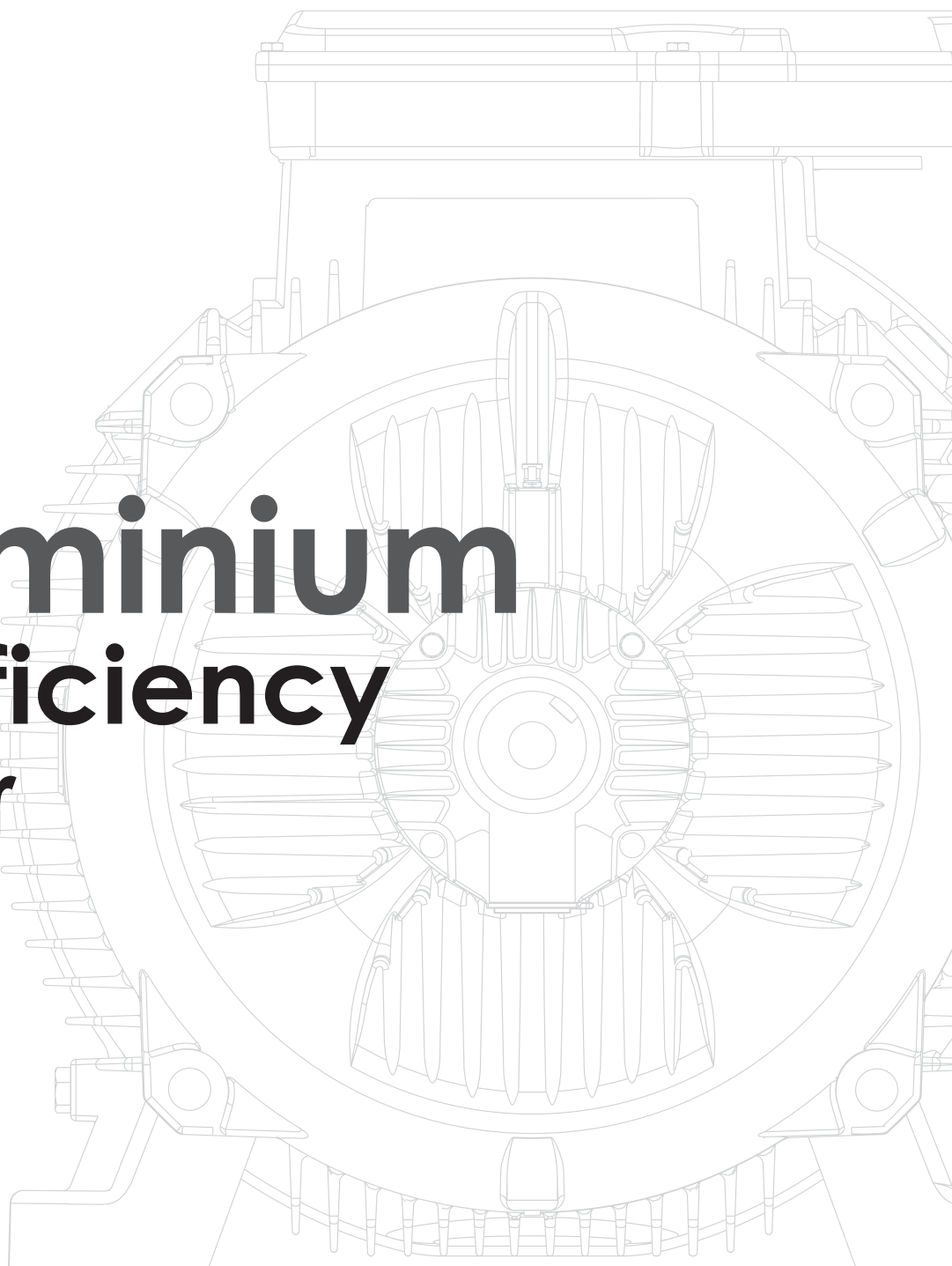


| Type | Pole     | A   | AA  | AB  | AC    | AD  |
|------|----------|-----|-----|-----|-------|-----|
| 71M  | 2,4,6,8  | 125 | 34  | 160 | 155.4 | 105 |
| 80   | 2,4,6,8  | 125 | 34  | 160 | 155.4 | 131 |
| 90S  | 2,4,6,8  | 140 | 36  | 176 | 175.4 | 148 |
| 90L  | 2,4,6,8  | 140 | 36  | 176 | 175.4 | 148 |
| 100L | 2,4,6,8  | 160 | 40  | 200 | 195.4 | 162 |
| 112M | 2,4,6,8  | 190 | 50  | 240 | 219.4 | 190 |
| 132S | 2,4,6,8  | 216 | 55  | 262 | 258.4 | 203 |
| 132M | 4,6,8    | 216 | 55  | 262 | 258.4 | 203 |
| 160M | 2,4,6,8  | 254 | 65  | 314 | 314   | 251 |
| 160L | 2,4,6,8  | 254 | 65  | 314 | 314   | 251 |
| 180M | 2,4,8    | 279 | 70  | 349 | 355   | 267 |
| 180L | 4,6,8    | 279 | 70  | 349 | 355   | 267 |
| 200L | 2,4,6,8  | 318 | 70  | 388 | 397   | 299 |
| 225S | 4,6,8    | 356 | 75  | 431 | 446   | 322 |
| 225M | 2        | 356 | 75  | 431 | 446   | 322 |
| 225M | 4,6,8    | 356 | 75  | 431 | 446   | 322 |
| 250M | 2        | 406 | 80  | 484 | 485   | 358 |
| 250M | 4,6,8    | 406 | 80  | 484 | 485   | 358 |
| 280S | 2        | 457 | 85  | 542 | 547   | 387 |
| 280S | 4,6,8    | 457 | 85  | 542 | 547   | 387 |
| 280M | 2        | 457 | 85  | 542 | 547   | 387 |
| 280M | 4,6,8    | 457 | 85  | 542 | 547   | 387 |
| 315S | 2        | 508 | 120 | 628 | 620   | 527 |
| 315S | 4,6,8,10 | 508 | 120 | 628 | 620   | 527 |
| 315M | 2        | 508 | 120 | 628 | 620   | 527 |
| 315M | 4,6,8,10 | 508 | 120 | 628 | 620   | 527 |
| 315L | 2        | 508 | 120 | 628 | 620   | 527 |
| 315L | 4,6,8,10 | 508 | 120 | 628 | 620   | 527 |
| 355M | 2        | 610 | 116 | 726 | 698   | 642 |
| 355M | 4,6,8,10 | 610 | 116 | 726 | 698   | 642 |
| 355L | 2        | 610 | 116 | 726 | 698   | 642 |
| 355L | 4,6,8,10 | 610 | 116 | 726 | 698   | 642 |



nting

| AG  | B   | BB  | C   | D  | DH     | E   | EB  | ED  | F  | G    | GA   | H   | HA | HD    | K       | KK        | L    | LA | LB   | LD    | LL  | M   | N   | P   | S    | T   |
|-----|-----|-----|-----|----|--------|-----|-----|-----|----|------|------|-----|----|-------|---------|-----------|------|----|------|-------|-----|-----|-----|-----|------|-----|
| 78  | 90  | 105 | 45  | 14 | M5X20  | 30  | 24  | 4   | 5  | 11   | 16   | 71  | 10 | 186   | 4-Φ10   | 1-M25X1.5 | 258  | 10 | 95   | 100   | 78  | 130 | 110 | 160 | 10   | 3.5 |
| 94  | 100 | 130 | 50  | 19 | M6X16  | 40  | 30  | 5   | 6  | 15.5 | 21.5 | 80  | 10 | 231   | 4-Φ10   | 1-M25X1.5 | 305  | 12 | 244  | 112   | 94  | 165 | 130 | 200 | 12   | 3.5 |
| 102 | 100 | 130 | 56  | 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 90  | 12 | 248   | 4-Φ10   | 1-M25X1.5 | 360  | 12 | 258  | 130   | 102 | 165 | 130 | 200 | 12   | 3.5 |
| 102 | 125 | 155 | 56  | 24 | M8X19  | 50  | 40  | 5   | 8  | 20   | 27   | 90  | 12 | 248   | 4-Φ10   | 1-M25X1.5 | 390  | 12 | 283  | 130   | 102 | 165 | 130 | 200 | 12   | 3.5 |
| 102 | 140 | 176 | 63  | 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 100 | 14 | 287   | 4-Φ12   | 1-M32X1.5 | 435  | 13 | 320  | 139   | 102 | 215 | 180 | 250 | 14.5 | 4   |
| 118 | 140 | 225 | 70  | 28 | M10X22 | 60  | 50  | 5   | 8  | 24   | 31   | 112 | 15 | 308   | 4-Φ12   | 2-M32X1.5 | 480  | 14 | 334  | 147   | 110 | 215 | 180 | 250 | 14.5 | 4   |
| 118 | 140 | 200 | 89  | 38 | M12X28 | 80  | 65  | 7.5 | 10 | 33   | 41   | 132 | 18 | 353   | 4-Φ12   | 2-M32X1.5 | 510  | 14 | 390  | 172   | 110 | 265 | 230 | 300 | 14.5 | 4   |
| 118 | 178 | 238 | 89  | 38 | M12X28 | 80  | 65  | 7.5 | 10 | 33   | 41   | 132 | 18 | 353   | 4-Φ12   | 2-M32X1.5 | 550  | 14 | 428  | 172   | 110 | 265 | 230 | 300 | 14.5 | 4   |
| 162 | 210 | 260 | 108 | 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 160 | 20 | 426   | 4-Φ14.5 | 2-M40X1.5 | 730  | 15 | 498  | 256   | 152 | 300 | 250 | 350 | 18.5 | 5   |
| 162 | 254 | 304 | 108 | 42 | M16X36 | 110 | 90  | 10  | 12 | 37   | 45   | 160 | 20 | 426   | 4-Φ14.5 | 2-M40X1.5 | 760  | 15 | 542  | 256   | 152 | 300 | 250 | 350 | 18.5 | 5   |
| 162 | 241 | 311 | 121 | 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 180 | 22 | 444.5 | 4-Φ14.5 | 2-M40X1.5 | 770  | 15 | 578  | 271   | 152 | 300 | 250 | 350 | 18.5 | 5   |
| 162 | 279 | 349 | 121 | 48 | M16X36 | 110 | 90  | 10  | 14 | 42.5 | 51.5 | 180 | 22 | 444.5 | 4-Φ14.5 | 2-M40X1.5 | 800  | 15 | 616  | 271   | 152 | 300 | 250 | 350 | 18.5 | 5   |
| 210 | 305 | 369 | 133 | 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 200 | 25 | 499   | 4-Φ16.5 | 2-M50X1.5 | 860  | 17 | 661  | 296   | 190 | 350 | 300 | 400 | 18.5 | 5   |
| 210 | 286 | 368 | 149 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 225 | 28 | 547   | 4-Φ18.5 | 2-M50X1.5 | 841  | 20 | 684  | 329   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 210 | 311 | 393 | 149 | 55 | M20X42 | 110 | 100 | 5   | 16 | 49   | 59   | 225 | 28 | 547   | 4-Φ18.5 | 2-M50X1.5 | 831  | 20 | 709  | 299   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 210 | 311 | 393 | 149 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 225 | 28 | 547   | 4-Φ18.5 | 2-M50X1.5 | 866  | 20 | 709  | 329   | 190 | 400 | 350 | 450 | 18.5 | 5   |
| 248 | 349 | 445 | 168 | 60 | M20X42 | 140 | 125 | 7.5 | 18 | 53   | 64   | 250 | 30 | 633   | 4-Φ24   | 2-M63X1.5 | 990  | 22 | 770  | 347   | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 248 | 349 | 445 | 168 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 250 | 30 | 633   | 4-Φ24   | 2-M63X1.5 | 990  | 22 | 770  | 347   | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 248 | 368 | 485 | 190 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 280 | 35 | 662   | 4-Φ24   | 2-M63X1.5 | 990  | 22 | 842  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 248 | 368 | 485 | 190 | 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 280 | 35 | 662   | 4-Φ24   | 2-M63X1.5 | 990  | 22 | 842  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 248 | 419 | 536 | 190 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 280 | 35 | 662   | 4-Φ24   | 2-M63X1.5 | 1040 | 22 | 893  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 248 | 419 | 536 | 190 | 75 | M20X42 | 140 | 125 | 7.5 | 20 | 67.5 | 79.5 | 280 | 35 | 662   | 4-Φ24   | 2-M63X1.5 | 1040 | 22 | 893  | 355.5 | 218 | 500 | 450 | 550 | 18.5 | 5   |
| 320 | 406 | 570 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1180 | 22 | 1038 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 320 | 406 | 570 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1270 | 22 | 1038 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 320 | 457 | 680 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1270 | 22 | 1148 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 320 | 457 | 680 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1290 | 22 | 1148 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 320 | 508 | 680 | 216 | 65 | M20X42 | 140 | 125 | 7.5 | 18 | 58   | 69   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1320 | 22 | 1148 | 397   | 280 | 600 | 550 | 660 | 24   | 6   |
| 320 | 508 | 680 | 216 | 80 | M20X42 | 170 | 160 | 5   | 22 | 71   | 85   | 315 | 45 | 857   | 4-Φ28   | 2-M63X1.5 | 1320 | 22 | 1148 | 427   | 280 | 600 | 550 | 660 | 24   | 6   |
| 380 | 560 | 750 | 254 | 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 355 | 52 | 1042  | 5-Φ28   | 2-M63X1.5 | 1500 | 25 | 1346 | 414   | 330 | 740 | 680 | 800 | 24   | 6   |
| 380 | 560 | 750 | 254 | 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 355 | 52 | 1042  | 6-Φ28   | 2-M63X1.5 | 1500 | 25 | 1346 | 444   | 330 | 740 | 680 | 800 | 24   | 6   |
| 380 | 630 | 750 | 254 | 75 | M20X50 | 140 | 130 | 5   | 20 | 67.5 | 79.5 | 355 | 52 | 1042  | 6-Φ28   | 2-M63X1.5 | 1530 | 25 | 1346 | 414   | 330 | 740 | 680 | 800 | 24   | 6   |
| 380 | 630 | 750 | 254 | 95 | M24X50 | 170 | 160 | 5   | 25 | 86   | 100  | 355 | 52 | 1042  | 6-Φ28   | 2-M63X1.5 | 1630 | 25 | 1346 | 444   | 330 | 740 | 680 | 800 | 24   | 6   |



# **Aluminium IE1 Efficiency Motor**

# SPEED 3000 RPM 2-POLE 50HZ

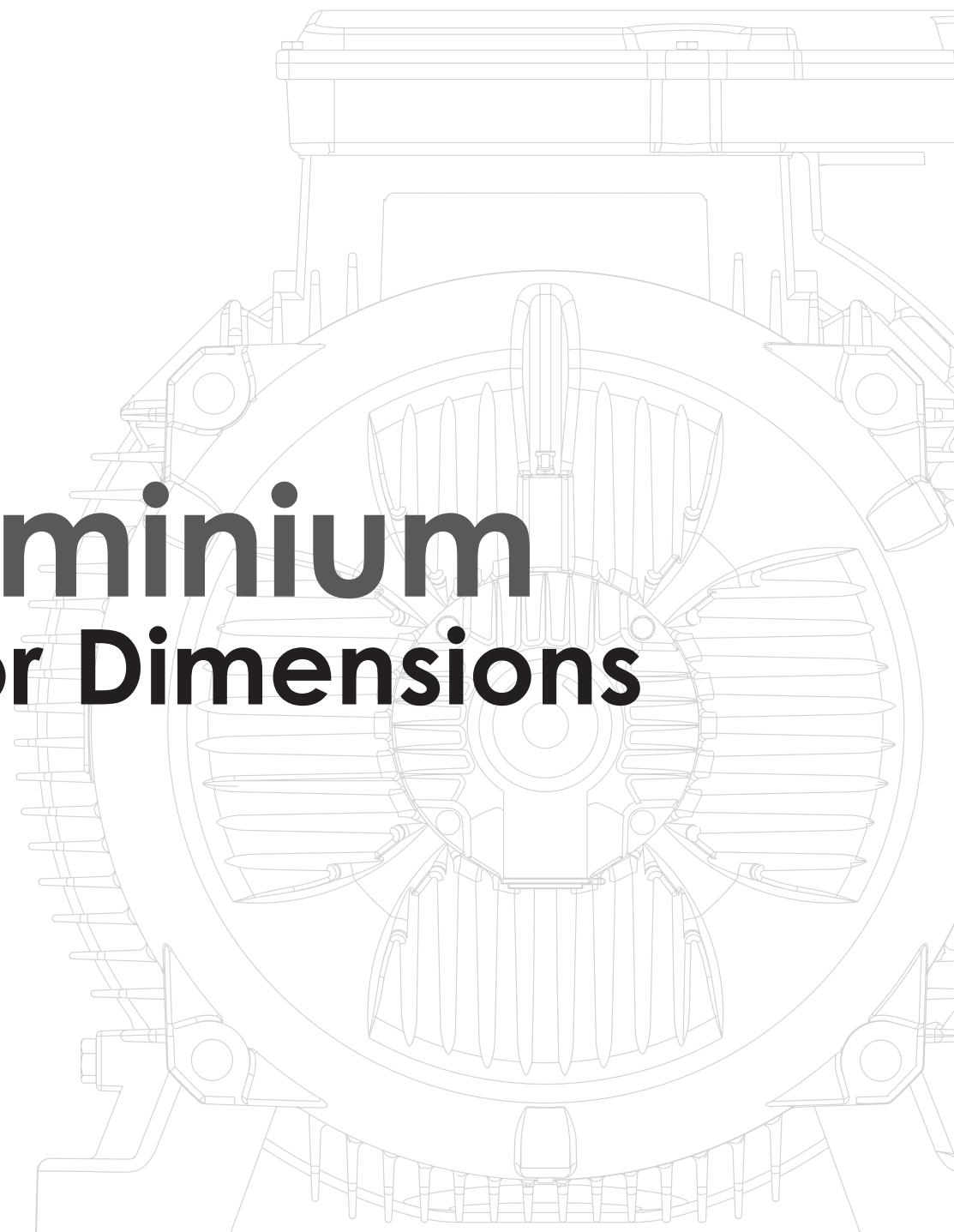
| Model       | Power<br>kW | Current(A) |      |      | Current(A) |      |      | Current(A) |      |      | Speed<br>r.p.m | eff<br>% | Power<br>factor<br>Cos Φ | Tst/Tn<br>(Times) | Tmax/Tn<br>(Times) | Tmin/Tn<br>(Times) | Ist/In<br>(Times) | Noise<br>dB(A) | WT<br>(Kg) |
|-------------|-------------|------------|------|------|------------|------|------|------------|------|------|----------------|----------|--------------------------|-------------------|--------------------|--------------------|-------------------|----------------|------------|
|             |             | 220V       | 380V | 660V | 230V       | 400V | 690V | 240V       | 415V | 720V |                |          |                          |                   |                    |                    |                   |                |            |
| BA1-63-2    | 0.18        | 1.00       | 0.58 | 0.33 | 0.95       | 0.55 | 0.32 | 0.92       | 0.53 | 0.31 | 2710           | 63       | 0.75                     | 2.2               | 2.4                | 1.6                | 6                 | 61             | 4.00       |
| BA1-711-2   | 0.37        | 1.76       | 1.02 | 0.59 | 1.67       | 0.97 | 0.56 | 1.61       | 0.93 | 0.54 | 2730           | 70       | 0.79                     | 2.2               | 2.4                | 1.6                | 6                 | 64             | 5.20       |
| BA1-712-2   | 0.55        | 2.57       | 1.49 | 0.86 | 2.45       | 1.42 | 0.82 | 2.36       | 1.36 | 0.79 | 2760           | 71       | 0.79                     | 2.2               | 2.4                | 1.6                | 6                 | 64             | 6.00       |
| BA1-801-2   | 0.75        | 3.21       | 1.83 | 1.07 | 3.06       | 1.77 | 1.02 | 2.94       | 1.70 | 0.98 | 2770           | 73       | 0.84                     | 2.2               | 2.4                | 1.5                | 6                 | 67             | 8.70       |
| BA1-802-2   | 1.1         | 4.56       | 2.64 | 1.52 | 4.35       | 2.51 | 1.45 | 4.18       | 2.42 | 1.39 | 2770           | 76.2     | 0.83                     | 2.2               | 2.4                | 1.5                | 6                 | 67             | 10.00      |
| BA1-90S-2   | 1.5         | 5.97       | 3.46 | 1.99 | 5.76       | 3.28 | 1.90 | 5.47       | 3.16 | 1.82 | 2840           | 78.5     | 0.84                     | 2.2               | 2.4                | 1.5                | 6                 | 72             | 12.00      |
| BA1-90L1-2  | 2.2         | 8.39       | 4.85 | 2.80 | 8.0        | 4.61 | 2.66 | 7.69       | 4.45 | 2.56 | 2840           | 81       | 0.85                     | 2.2               | 2.4                | 1.4                | 6                 | 72             | 14.50      |
| BA1-100L1-2 | 3           | 11.0       | 6.34 | 3.65 | 10.4       | 6.03 | 3.48 | 10.0       | 5.81 | 3.35 | 2840           | 82.6     | 0.87                     | 2.2               | 2.3                | 1.4                | 7                 | 76             | 20.00      |
| BA1-112M-2  | 4           | 14.3       | 8.30 | 4.78 | 13.7       | 7.88 | 4.55 | 13.1       | 7.60 | 4.38 | 2880           | 84.2     | 0.87                     | 2.2               | 2.3                | 1.4                | 7.5               | 77             | 26.00      |
| BA1-132S1-2 | 5.5         | 19.1       | 11.1 | 6.38 | 18.2       | 10.5 | 6.08 | 17.5       | 10.1 | 5.85 | 2900           | 85.7     | 0.88                     | 2                 | 2.2                | 1.2                | 7.5               | 80             | 38.40      |
| BA1-132S2-2 | 7.5         | 25.7       | 14.9 | 8.57 | 24.5       | 14.1 | 8.16 | 23.6       | 13.6 | 7.86 | 2920           | 87       | 0.88                     | 2                 | 2.2                | 1.2                | 7.5               | 80             | 41.30      |
| BA1-160M1-2 | 11          | 36.3       | 21.0 | 12.1 | 34.6       | 20.0 | 11.5 | 33.3       | 19.2 | 11.1 | 2940           | 88.4     | 0.9                      | 2                 | 2.2                | 1.2                | 7.5               | 86             | 76.00      |
| BA1-160M2-2 | 15          | 48.4       | 28.0 | 16.1 | 46.1       | 26.6 | 15.4 | 44.4       | 25.7 | 14.8 | 2940           | 89.4     | 0.91                     | 2                 | 2.2                | 1.2                | 7.5               | 86             | 77.50      |

# SPEED 1500 RPM 4-POLE 50HZ

| Model       | Power<br>kW | Current(A) |      |      | Current(A) |      |      | Current(A) |      |      | Speed<br>r.p.m | eff<br>% | Power<br>factor<br>Cos Φ | Tst/Tn<br>(Times) | Tmax/Tn<br>(Times) | Tmin/Tn<br>(Times) | Ist/In<br>(Times) | Noise<br>dB(A) | WT<br>(Kg) |
|-------------|-------------|------------|------|------|------------|------|------|------------|------|------|----------------|----------|--------------------------|-------------------|--------------------|--------------------|-------------------|----------------|------------|
|             |             | 220V       | 380V | 660V | 230V       | 400V | 690V | 240V       | 415V | 720V |                |          |                          |                   |                    |                    |                   |                |            |
| BA1-63-4    | 0.18        | 1.28       | 0.74 | 0.43 | 1.21       | 0.70 | 0.40 | 1.17       | 0.67 | 0.39 | 1310           | 57       | 0.65                     | 2.2               | 2.4                | 2                  | 4                 | 52             | 4.20       |
| BA1-71-4    | 0.37        | 2.02       | 1.17 | 0.67 | 1.92       | 1.11 | 0.64 | 1.85       | 1.07 | 0.62 | 1370           | 65       | 0.74                     | 2.2               | 2.4                | 1.7                | 6                 | 55             | 5.80       |
| BA1-801-4   | 0.55        | 2.67       | 1.66 | 0.96 | 2.74       | 1.58 | 0.91 | 2.63       | 1.52 | 0.88 | 1370           | 67       | 0.75                     | 2.3               | 2.4                | 1.7                | 6                 | 58             | 8.10       |
| BA1-802-4   | 0.75        | 3.50       | 2.03 | 1.17 | 3.34       | 1.93 | 1.11 | 3.21       | 1.86 | 1.07 | 1380           | 72       | 0.78                     | 2.3               | 2.4                | 1.6                | 6                 | 58             | 9.10       |
| BA1-90S-4   | 1.1         | 4.80       | 2.78 | 1.60 | 4.57       | 2.64 | 1.52 | 4.40       | 2.54 | 1.47 | 1400           | 76.2     | 0.79                     | 2.2               | 2.4                | 1.6                | 6                 | 61             | 11.70      |
| BA1-90L1-4  | 1.5         | 6.27       | 3.63 | 2.09 | 5.97       | 3.45 | 1.99 | 5.75       | 3.32 | 1.92 | 1400           | 78.5     | 0.8                      | 2.2               | 2.4                | 1.6                | 6                 | 61             | 14.40      |
| BA1-100L1-4 | 2.2         | 8.80       | 5.09 | 2.93 | 8.38       | 4.84 | 2.79 | 8.07       | 4.66 | 2.69 | 1420           | 81       | 0.81                     | 2.2               | 2.3                | 1.5                | 7                 | 64             | 19.20      |
| BA1-100L2-4 | 3           | 11.8       | 6.81 | 3.92 | 11.2       | 6.47 | 3.74 | 10.8       | 6.24 | 3.60 | 1420           | 82.6     | 0.81                     | 2.2               | 2.3                | 1.5                | 7                 | 64             | 22.50      |
| BA1-112M-4  | 4           | 15.0       | 8.70 | 5.01 | 14.3       | 8.26 | 4.77 | 13.8       | 7.96 | 4.59 | 1430           | 84.2     | 0.83                     | 2.2               | 2.2                | 1.5                | 7                 | 65             | 29.00      |
| BA1-132S-4  | 5.5         | 20.1       | 11.6 | 6.68 | 19.1       | 11.0 | 6.37 | 18.4       | 10.6 | 6.13 | 1450           | 85.7     | 0.84                     | 2.2               | 2.2                | 1.4                | 7                 | 71             | 39.00      |
| BA1-132M-4  | 7.5         | 26.6       | 15.4 | 8.87 | 25.4       | 14.6 | 8.45 | 24.4       | 14.1 | 8.13 | 1450           | 87       | 0.85                     | 2.2               | 2.2                | 1.4                | 7                 | 71             | 48.60      |
| BA1-160M-4  | 11          | 37.5       | 21.7 | 12.5 | 35.8       | 20.6 | 11.9 | 34.4       | 19.9 | 11.5 | 1460           | 88.4     | 0.87                     | 2.2               | 2.2                | 1.4                | 7                 | 75             | 73.00      |
| BA1-160L1-4 | 15          | 51.2       | 29.6 | 17.1 | 48.8       | 28.2 | 16.3 | 46.9       | 27.1 | 15.6 | 1460           | 88.4     | 0.87                     | 2.2               | 2.2                | 1.4                | 7.5               | 75             | 88.50      |

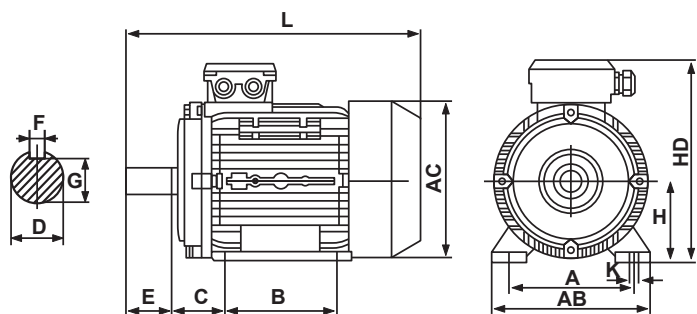
# SPEED 1000 RPM 4-POLE 50HZ

| Model       | Power<br>kW | Current(A) |      |      | Current(A) |      |      | Current(A) |      |      | Speed<br>r.p.m | eff<br>% | Power<br>factor<br>Cos Φ | Tst/Tn<br>(Times) | Tmax/Tn<br>(Times) | Tmin/Tn<br>(Times) | Ist/In<br>(Times) | Noise<br>dB(A) | WT<br>(Kg) |
|-------------|-------------|------------|------|------|------------|------|------|------------|------|------|----------------|----------|--------------------------|-------------------|--------------------|--------------------|-------------------|----------------|------------|
|             |             | 220V       | 380V | 660V | 230V       | 400V | 690V | 240V       | 415V | 720V |                |          |                          |                   |                    |                    |                   |                |            |
| BA1-71-6    | 0.18        | 1.28       | 0.74 | 0.43 | 1.22       | 0.70 | 0.41 | 1.17       | 0.68 | 0.39 | 860            | 56       | 0.66                     | 1.6               | 1.7                | 1.5                | 4                 | 52             | 5.60       |
| BA1-801-6   | 0.37        | 2.24       | 1.30 | 0.75 | 2.13       | 1.23 | 0.71 | 2.05       | 1.19 | 0.68 | 900            | 62       | 0.7                      | 1.9               | 1.9                | 1.5                | 4                 | 56             | 8.10       |
| BA1-802-6   | 0.55        | 2.99       | 1.73 | 1.00 | 2.85       | 1.65 | 0.95 | 2.74       | 1.59 | 0.91 | 900            | 67       | 0.72                     | 2                 | 2.3                | 1.5                | 4                 | 56             | 9.60       |
| BA1-90S-6   | 0.75        | 3.96       | 2.29 | 1.32 | 3.77       | 2.18 | 1.26 | 3.63       | 2.10 | 1.21 | 920            | 69       | 0.72                     | 2.2               | 2.2                | 1.5                | 5.5               | 59             | 11.30      |
| BA1-90L-6   | 1.1         | 5.49       | 3.18 | 1.83 | 5.23       | 3.02 | 1.74 | 5.03       | 2.91 | 1.68 | 925            | 72       | 0.73                     | 2.2               | 2.2                | 1.3                | 5.5               | 59             | 14.40      |
| BA1-100L1-6 | 1.5         | 7.00       | 4.05 | 2.33 | 6.67       | 3.85 | 2.22 | 6.42       | 3.71 | 2.14 | 945            | 74       | 0.76                     | 2.2               | 2.2                | 1.3                | 6                 | 61             | 18.80      |
| BA1-112M-6  | 2.2         | 9.70       | 5.64 | 3.25 | 9.28       | 5.36 | 3.09 | 8.93       | 5.16 | 2.98 | 955            | 78       | 0.76                     | 2.2               | 2.2                | 1.3                | 6                 | 64             | 25.00      |
| BA1-132S-6  | 3           | 13.1       | 7.59 | 4.37 | 12.5       | 7.21 | 4.16 | 12.0       | 6.95 | 4.01 | 960            | 79       | 0.76                     | 2                 | 2                  | 1.3                | 6.5               | 64             | 35.00      |
| BA1-132M1-6 | 4           | 17.2       | 9.93 | 5.72 | 16.4       | 9.44 | 5.45 | 15.7       | 9.10 | 5.24 | 960            | 80.5     | 0.76                     | 2                 | 2                  | 1.3                | 6.5               | 68             | 47.60      |
| BA1-132M2-6 | 5.5         | 22.6       | 13.1 | 7.53 | 21.5       | 12.4 | 7.17 | 20.7       | 12.0 | 6.9  | 960            | 83       | 0.77                     | 2                 | 2                  | 1.3                | 6.5               | 68             | 50.70      |
| BA1-160M-6  | 7.5         | 28.6       | 16.6 | 9.5  | 27.3       | 15.7 | 9.08 | 26.2       | 15.2 | 8.7  | 960            | 86       | 0.8                      | 2                 | 2.2                | 1.3                | 6.5               | 68             | 70.0       |
| BA1-160L-6  | 11          | 41.8       | 24.2 | 13.9 | 39.8       | 23.0 | 13.3 | 38.3       | 22.1 | 12.8 | 960            | 87.5     | 0.79                     | 2                 | 2.2                | 1.2                | 6.5               | 73             | 87.0       |

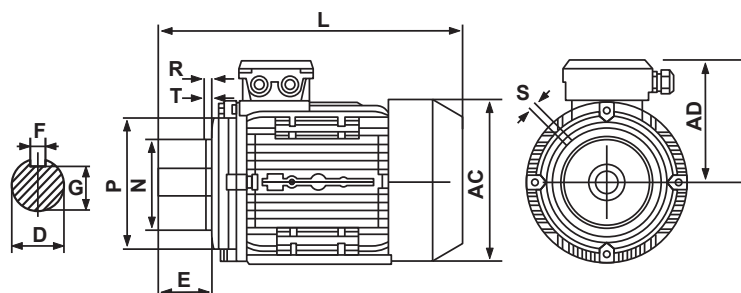


# **Aluminium Motor Dimensions**

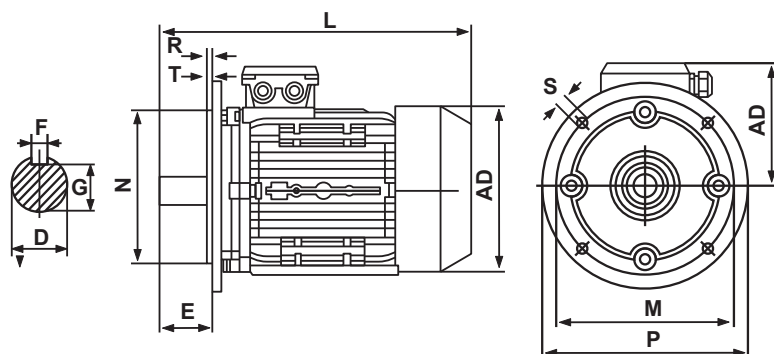
| Frame Size |     |     |     | Installation Size (mm) IMB3 |     |    |      |     |    | Installation Size (mm) IMB14 |     |     |     |     | Installation Size (mm) IMB5 |     |     |    |     | Outline Dimension (mm) |     |     |     |     |
|------------|-----|-----|-----|-----------------------------|-----|----|------|-----|----|------------------------------|-----|-----|-----|-----|-----------------------------|-----|-----|----|-----|------------------------|-----|-----|-----|-----|
|            | A   | B   | C   | D                           | E   | F  | G    | H   | K  | M                            | N   | P   | S   | T   | M                           | N   | P   | S  | T   | AB                     | AC  | AD  | HD  | L   |
| 56         | 90  | 71  | 36  | 9                           | 20  | 3  | 7.2  | 56  | 6  | 65                           | 50  | 80  | M5  | 2.5 | 98                          | 80  | 120 | 7  | 3   | 110                    | 120 | 110 | 155 | 195 |
| 63         | 100 | 80  | 40  | 11                          | 23  | 4  | 8.5  | 63  | 7  | 75                           | 60  | 90  | M5  | 2.5 | 115                         | 95  | 140 | 10 | 3   | 130                    | 130 | 115 | 165 | 230 |
| 71         | 112 | 90  | 45  | 14                          | 30  | 5  | 11   | 71  | 7  | 85                           | 70  | 105 | M6  | 2.5 | 130                         | 110 | 160 | 10 | 3.5 | 145                    | 145 | 125 | 185 | 255 |
| 80         | 125 | 100 | 50  | 19                          | 40  | 6  | 15.5 | 80  | 10 | 100                          | 80  | 120 | M6  | 3   | 165                         | 130 | 200 | 12 | 3.5 | 160                    | 165 | 135 | 215 | 295 |
| 90S        | 140 | 100 | 56  | 24                          | 50  | 8  | 20   | 90  | 10 | 115                          | 95  | 140 | M8  | 3   | 165                         | 130 | 200 | 12 | 3.5 | 180                    | 185 | 145 | 235 | 335 |
| 90L        | 140 | 125 | 56  | 24                          | 50  | 8  | 20   | 90  | 10 | 115                          | 95  | 140 | M8  | 3   | 165                         | 130 | 200 | 12 | 3.5 | 180                    | 185 | 145 | 235 | 360 |
| 100L       | 160 | 140 | 63  | 28                          | 60  | 8  | 24   | 100 | 12 | 130                          | 110 | 160 | M8  | 3.5 | 215                         | 180 | 250 | 15 | 4   | 205                    | 215 | 170 | 255 | 380 |
| 112M       | 190 | 140 | 70  | 28                          | 60  | 8  | 24   | 112 | 12 | 130                          | 110 | 160 | M8  | 3.5 | 215                         | 180 | 250 | 15 | 4   | 245                    | 240 | 180 | 285 | 400 |
| 132S       | 216 | 140 | 89  | 38                          | 80  | 10 | 33   | 132 | 12 | 165                          | 130 | 200 | M10 | 4.0 | 265                         | 230 | 300 | 15 | 4   | 280                    | 275 | 195 | 325 | 475 |
| 132M       | 216 | 178 | 89  | 38                          | 80  | 10 | 33   | 132 | 12 | 165                          | 130 | 200 | M10 | 4.0 | 265                         | 230 | 300 | 15 | 4   | 280                    | 275 | 195 | 325 | 515 |
| 160M       | 254 | 210 | 108 | 42                          | 110 | 12 | 37   | 160 | 15 | 215                          | 180 | 250 | M12 | 4.0 | 300                         | 250 | 350 | 15 | 5   | 320                    | 330 | 255 | 420 | 615 |
| 160L       | 254 | 254 | 108 | 42                          | 110 | 12 | 37   | 160 | 15 | 215                          | 180 | 250 | M12 | 4.0 | 300                         | 250 | 350 | 15 | 5   | 320                    | 330 | 255 | 420 | 670 |
| 180M       | 279 | 241 | 121 | 48                          | 110 | 14 | 42.5 | 180 | 15 | 265                          | 230 | 300 | M15 | 4.0 | 300                         | 250 | 350 | 19 | 5   | 355                    | 380 | 280 | 455 | 700 |
| 180L       | 279 | 279 | 121 | 48                          | 110 | 14 | 42.5 | 180 | 15 | 265                          | 230 | 300 | M15 | 4.0 | 300                         | 250 | 350 | 19 | 5   | 355                    | 380 | 280 | 455 | 740 |



IM B3 # 56-180



IM B14 # 56-180



IM B5 # 56-180



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